Designer Series® Collection

Wood Windows and Patio Doors



Come on in and customize your home with our exclusive snap-in between-the-glass window fashions in Pella's most energy-efficient wood windows and patio doors.



A large Designer Series® casement and fixed window combination maximizes this room's natural light – while between-the-glass blinds in Golden control privacy.



Designer Series casement windows with top-down between-the-glass shades in Alabaster and 9-Lite Prairie removable between-the-glass grilles allow diners to enjoy natural light plus privacy.



Designer Series hinged patio doors and casement windows with White between-the-glass blinds and Traditional removable between-the-glass grilles give this vintage kitchen modern energy efficiency.







More decorative style choices. Pella® Designer Series® windows and patio doors give you less to worry about and more ways to decorate your home. Pella's between-the-glass blinds and shades stay protected from dust and damage so they don't need constant cleaning. And our exclusive snap-in technology makes them easy to change yourself. That's just the start. Designer Series products are Pella's most energy-efficient wood windows and patio doors – so they can help you enjoy reduced heating and cooling costs and increased comfort.

Visit the Pella Designer Series windows and patio doors page for more ideas and inspiration at **pella.com/designer-series**.

WHY CHOOSE Pella® Designer Series®

Wood Windows and Patio Doors



PREMIUM AESTHETICS

More decorative style choices.

Reflect your personal taste. Exclusive between-the-glass blinds and shades, grille patterns, interior colors and virtually unlimited exterior colors allow you to create just the look you want.

Between-the-glass window fashions are changeable. Only Pella's between-the-glass blinds, shades and grilles snap in and out. The difference is our exclusive hinged glass panel. The roomside glass swings open to make changing your window fashions yourself easy — no tools needed or rods to hang.





REDUCED HEATING AND COOLING COSTS

Pella's most energy-efficient wood windows and patio doors.

Superior Energy Efficiency

- Pella Designer Series windows and patio doors with triple-pane glass are 53% – 74% more energy-efficient than single-pane windows.[1]
- They're the only Pella wood products available with triple-pane glass.
- And they'll help keep the temperature inside your home comfortably consistent all year round.

WE SELL ENERGY STAR

[1] Improved window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2,000-square-foot existing single-story home when comparing a Pella Designer Series wood window with InsulShield® Advanced Low-E triple-pane glass with argon to a single-pane wood or vinyl window. For more details, see pella.com/methodology.

LESS HOME MAINTENANCE

A beautiful home year after year.

Furniture, carpet and draperies stay protected from costly fade damage. InsulShield® Advanced Low-E triple-pane glass blocks 86% of the sun's ultraviolet rays.

Low-maintenance exteriors. Pella's low-maintenance EnduraClad® exterior finish resists fading and helps protect for years.

Exceptional wood protection. Pella's EnduraGuard® wood protection provides advanced protection against the effects of moisture, decay, stains from mold and mildew – as well as termite damage. You can rest assured that your Designer Series® windows and patio doors will look beautiful and perform beautifully for years to come.

EnduraGuard® Wood Protection



MORE PEACE OF MIND

A cleaner, healthier and safer home.

Healthier indoor air. Windows with ordinary roomside blinds accumulate 10 times more of certain airborne allergens than Pella® Designer Series® windows with between-the-glass blinds.[2]

No cords to worry about. Our cordless blind and shade design is safer for children and pets.

A quieter, more peaceful indoor environment. Designer Series products with triple-pane glass and between-the-glass blinds or fabric shades can reduce outside noise – like lawn mowers and traffic – by 80%.[3]

Healthier for you and the environment. Pella's water-based wood stains are low-odor, formaldehyde-free and virtually free of Volatile Organic Compounds (VOCs) – keeping the air inside your home safer and more pleasant.

[2] Based on data from research conducted by the Department of Occupational and Environmental Health at The University of Iowa. Improved home health for allergy sufferers.

[3] Reduction in outside noise based on OITC ratings compared to an open window.

PELLA® DESIGNER SERIES® WOOD WINDOWS AND PATIO DOORS

There's one to fit your home's style. And your lifestyle.





Casement and Awning Windows

Clean, uncluttered views and smooth operation – they glide open and shut with the turn of one easy-to-operate handle.

Simple to operate. Unison Lock System secures the window in two places with one easy-to-reach handle.

More convenient handle design. Fold-away handle won't get in the way of roomside window treatments.

Years of smooth openings and closings. Stainless-steel operating arms and hinges resist rust and corrosion.

A screen that disappears. Optional Rolscreen® retractable casement window screen* rolls up, out of sight, when you're not using it – allowing more light into your room.

Easier cleaning. Sash moves toward the center of the frame a full 4" – wider than most competitors' standard casement or awning windows – making it a breeze to clean exterior glass from inside your home.







Double-Hung Windows

Double-hung windows offer maximum ventilation – both upper and lower sashes open.

Years of smooth, easy operation. Our Advanced Balance System ensures your window will open and close easily for years to come.

A tighter seal against the elements. Pella's cam-action locks pull the sashes against the weatherstripping. Goodbye, drafts!

Easier cleaning. Sashes tilt in, making it easy to clean the exterior glass from inside your home.

* Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.



Fixed or Combination Windows and Doors

Fixed windows don't open – their job is to maximize your light and view. Combinations offer virtually endless design possibilities.

Mix and match. Start with any Pella® Designer Series® window or patio door, then add more Designer Series products next to, above or below it to create a combination that reflects your personal style.

Create a custom look. Assembling a variety of standard window styles makes a design statement for less than the cost of a custom window.

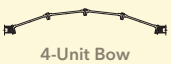
Add character to your home's design. Use a Pella Special Shape window along with your Designer Series windows and doors to create a look as unique as you are.

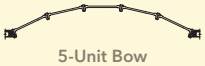














Bay or Bow Windows

Bay or bow windows are more than just windows. They're combinations of windows that reach out into the world and expand your living space and your view.

The right fit for your home. Pella offers Designer Series bay or bow windows in a variety of standard and custom sizes and angles.

Extra comfort and charm. Pella bay or bow windows are available with beautiful wood headboards and cozy insulated seatboards.

Easier installation. Many Pella bay or bow windows come ready to be installed – so no extra time is needed for assembly.

PELLA® DESIGNER SERIES® WOOD PATIO DOORS

Between-the-glass blinds and shades won't get in the way as you go in and out.



Sliding Patio Doors

Since they don't swing, sliding patio doors require less floor space. From the dining room to the bedroom.

Added security. Pella's multipoint lock secures the door at the top and bottom for more peace of mind.

Better draft protection. Pella's unique design puts the sliding panel on the outside. So when the wind blows against it, it creates a tighter seal.

More natural light. The optional Rolscreen® retractable patio door screen* rolls away and out of sight when you're not using it, protecting the screen and allowing in more sunlight.

One less thing to remember. Pella's optional self-closing screen* door is designed to gently close itself when someone enters or exits.







Hinged Patio Doors

The uncommon beauty of their wood interiors and richly detailed handles makes Pella hinged patio doors an impressive focal point inside your home and out.

Added security and peace of mind. Advanced multipoint locking system secures the door at the top, middle and bottom for more peace of mind.

Exceptional protection from drafts and leaks. Pella's patented PerformaSeal™ design on in-swing hinged patio doors creates a weathertight seal that helps block out the damaging effects of harsh weather. Plus, only Pella provides a lower sill that makes coming and going easier.

More fresh air. Optional hinged screen* doors are available to match your patio door's EnduraClad® exterior finish color and feature Pella's high-transparency InView™ screen. Available for both single and double in-swing hinged patio doors.

* Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

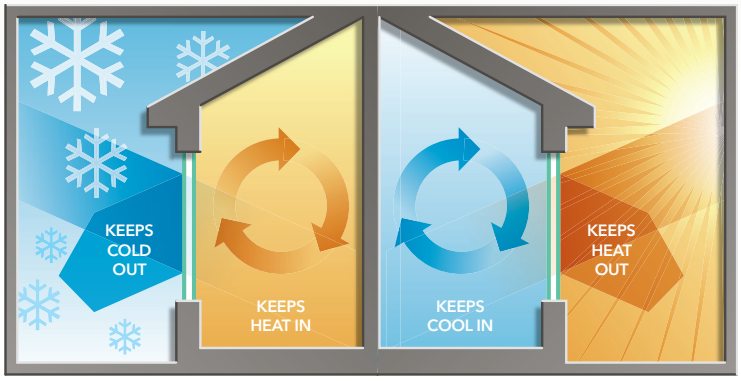
PELLA HAS THE RIGHT GLASS FOR YOUR HOME

Increases your comfort. And helps reduce your heating and cooling costs.

InsulShield®

Low-E Glass Collection[1]

Energy performance. Pella's InsulShield® Low-E Glass Collection offers our most innovative and energy-saving choices – and is designed to meet a variety of specific needs. Whatever your climate, we make it easy to choose the glass that's just right for you.



NaturalSun Low-E Insulating Glass with Argon[2]	**AdvancedComfort** Low-E Insulating Glass with Argon[2]	**Advanced** Low-E Insulating Glass with Argon[2]	**SunDefense™** Low-E Insulating Glass with Argon[2]
EXTREME COLD			EXTREME HEAT
BEST USE: Extremely cold climates. Provides excellent insulation to help keep the most extreme cold out, while allowing the sun's heat to flow in and warm your home.	**BEST USE: Northern U.S. climates. Unique Low-E technology delivers balanced insulation from colder winters and moderate summers.**	**BEST USE: Most climates. A popular choice because it insulates well from the cold and the heat.**	**BEST USE: Hot, sunny climates. Allows in more visible light and provides a clear view, while helping to block the heat of the sun.**
• Three panes of glass for increased energy efficiency. Blocks 73% of the sun's ultraviolet rays.	• Three panes of glass for increased energy efficiency. Blocks 87% of the sun's ultraviolet rays.	• Three panes of glass for increased energy efficiency. Blocks 86% of the sun's ultraviolet rays.	• Three panes of glass for increased energy efficiency. Blocks 95% of the sun's ultraviolet rays.

ADDITIONAL ENERGY-EFFICIENT GLASS OPTIONS[1] FOR YOUR SPECIFIC NEEDS

Privacy	**Obscure insulating glass** is ideal for intimate spaces such as the bathroom or bedroom. The textured surface lets the sun shine in while obscuring the view.
Glare	**Gray-, Green- or Bronze-tinted Advanced Low-E and Gray Low-E insulating glass** with argon[2] provides effective glare control without the discomfort of heat-absorbing glass or the visual disruptions of highly reflective glass.
Safety	**Tempered glass** is four times stronger than regular glass, and if the glass fractures, it will break into very small particles, not sharp pieces.

Pella® Designer Series® products offer the energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.[3]

WE SELL ENERGY STAR

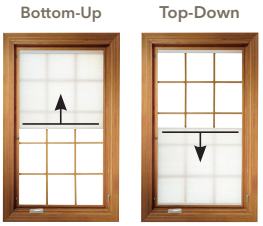
[1] Glass options can be upgraded to offer the benefits of our InsulShield energy performers. Glass options may vary per product. See specific product information for availability.

[2] Optional high-altitude Low-E insulating glass does not contain argon in most products. Please see your local Pella sales representative for more information.

[3] Some Pella products may not meet ENERGY STAR guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

FEATURES AND OPTIONS

Pella® Designer Series® Windows and Patio Doors



Choose either bottom-up or top-down functionality with Designer Series snap-in between-the-glass fabric shades.

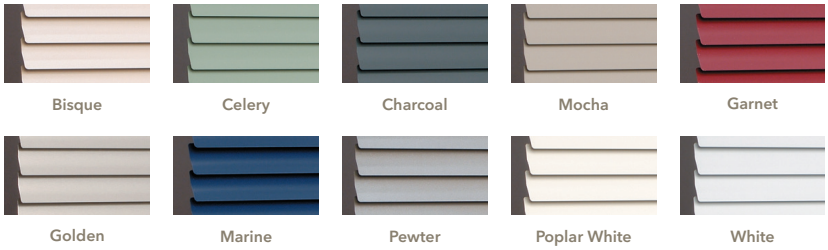
SNAP-IN BETWEEN-THE-GLASS FABRIC SHADES

- Cellular style – provides increased beauty and enhanced performance.
- White exterior fabric – gives your home an attractive, uniform look from the street.
- Raise-and-lower fabric shades are available with a choice of either top-down or bottom-up functionality – pull the shade up from the bottom for light control. Or ensure privacy by pulling shade down from the top and allowing light to shine through the top of the window.



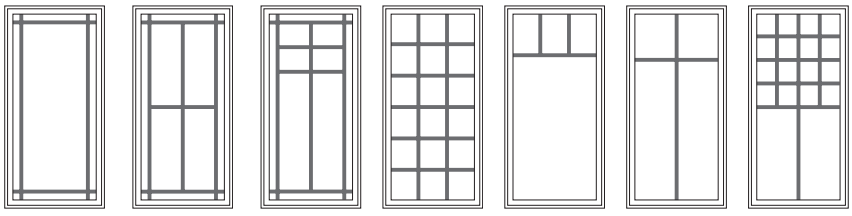
SNAP-IN BETWEEN-THE-GLASS SLIMSHADE® BLINDS

- Decorator blind colors – a wide range of choices lets you match your décor; make a stylish statement without the need for additional roomside window treatments.
- Raise-and-lower Slimshade blinds add versatility – they can be pulled up for an unobstructed view or simply tilted to let in just the right amount of light.
- Tilt-only Slimshade blinds offer a clean, uniform look.



REMOVABLE BETWEEN-THE-GLASS GRILLES[1]

- Exterior matches EnduraClad® exterior color of your windows and patio doors. Wood interior is available unfinished or primed; in prefinished White, Bright White or Linen White; or stain-matched to prefinished stain.
- Grilles are 3/4" wide with an attractive, three-dimensional profile.
- Special grille patterns[2] are available.
- There's room between the glass for grilles plus blinds, shades or decorative panels.



[1] Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

[2] Grille patterns offered may vary per product. See specific product information for availability.

Visit the Pella Designer Series windows and patio doors page for more ideas and inspiration at **pella.com/designer-series**.

ENDURACLAD® ALUMINUM EXTERIOR FINISHES

Beautifully durable, Pella's low-maintenance EnduraClad exteriors resist fading and stay looking great for years.



PREFINISHED INTERIORS

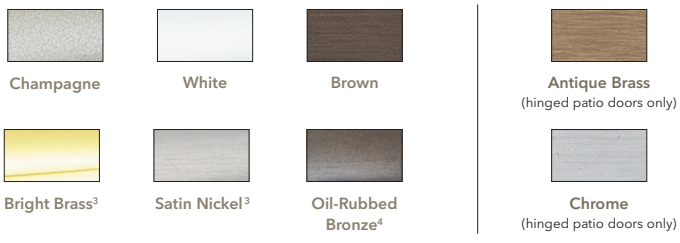
Prefinished interiors give you instant wow – without any work. The wood interiors of Designer Series® windows and patio doors – including optional removable grilles – can arrive prefinished in your choice of eight stain colors to complement your home's trim, floors or cabinetry. Interiors in prefinished paint or primed, ready-to-paint interiors are also available.



HARDWARE

The quality, beauty and innovation that Pella is famous for are particularly evident in the hardware on our Designer Series windows and patio doors. You'll appreciate Pella ingenuity every time your windows and doors glide open smoothly and shut securely.





[3] Endura Hardware Collection on hinged patio doors offers superior corrosion resistance with a 10-year warranty. See written warranty for complete details at pella.com/warranty.

[4] Oil-Rubbed Bronze is a living finish that will develop its own unique patina with use.

Designer Series® Features and Options

GLASS: InsulShield® Low-E Glass Collection	
Designer Series triple-pane glass (exterior with Advanced; AdvancedComfort, SunDefense or NaturalSun Low-E insulating glass with argon[1]; plus an interior hinged glass panel with clear, obscure or Low-E glass)	O
GLASS: Additional Energy-Efficient Glass Options	
Laminated glass (non-impact-resistant)[2]	O
Gray-, Bronze- or Green-tinted glass with argon[1, 3]	O
Obscure glass[3]	O
INTERIOR WOOD TYPES	
Pine	S
INTERIOR/EXTERIOR FINISHES	
Unfinished Pine (ready for site finishing)	S
Primed (Pine), prefinished paint (Pine), prefinished stain (Pine)	O
EnduraClad® protective finish	S
EnduraClad Plus* protective finish	O
ENDURACLAD EXTERIOR COLORS*	
Standard colors (White, Tan or Brown)	S
Feature colors	O
Custom colors	O
HARDWARE FINISHES	
Windows and sliding patio doors	
Champagne, White or Brown	S
Bright Brass, Satin Nickel or Oil-Rubbed Bronze[1]	O
Rocky Mountain® Hardware[2] (solid bronze)	O
Hinged patio doors	
Brown, Bright Brass[3], Satin Nickel[3], Oil-Rubbed Bronze[1], Antique Brass or Chrome	O
Rocky Mountain® Hardware[2] (solid bronze)	O
3/4" REMOVABLE SNAP-IN BETWEEN-THE-GLASS GRILLES (wood, White, Bright White or Linen White roomside and EnduraClad exterior finish)	
9-Lite Prairie	O
12-Lite Prairie	O
14-Lite Prairie	O
Traditional	O
Top Row	O
Cross	O
New England	O
Custom patterns	O
BETWEEN-THE-GLASS WINDOW FASHIONS	
Snap-in Slimshade® blinds (raise-and-lower or tilt-only)	O
Snap-in raise-and-lower fabric shades*	O
SCREENS[1]	
Windows	
InView™ screen	S
Vivid View® high-transparency screen	O
Rolscreen® retractable screen (casement windows only)	O
Hinged patio doors	
Exterior hinged screen door[2] with InView screen (matches exterior color)	O
Sliding patio doors	
Self-closing top-hung screen door	O
Rolscreen retractable screen	O

* Please see your local Pella sales representative for specific details regarding Standard, Feature and Custom colors.

* EnduraClad Plus is not available with all colors. See your local Pella sales representative for availability.

* Available with bottom-up or top-down functionality.

[1] Optional high-altitude Low-E insulating glass does not contain argon. [2] Not available on patio doors. [3] Also available with dual Low-E insulating glass with argon.

[1] Oil-Rubbed Bronze is a living finish that will develop its own unique patina with use. [2] Not available on double-hung windows. [3] On hinged patio doors, Endura Hardware Collection offers superior corrosion resistance with a 10-year warranty. See written warranty for complete details at pella.com/warranty.

[1] Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets. [2] Available on in-swing hinged patio doors only.

(S) Standard (O) Optional

A commitment to care for our world.

When we're making our energy-efficient windows and doors – and even when we're not – Pella is protecting our environment in communities across the country through forest stewardship, pollution prevention, waste management and other important green initiatives. Not only because it's good for business. But because it's the right thing to do. And, frankly, it's just part of the way we've always done things at Pella. When you choose Pella® windows and doors, you're making an environmentally responsible purchase you can feel good about.



Want to learn more about Pella windows and doors? Call us at **866-209-4260** or visit **pella.com**.

20|10 LIMITED WARRANTY

Always read the Pella warranties before purchasing or installing Pella products. See written warranties for complete details, including specific labor and component warranty periods, at pella.com/warranty.

ENERGY STAR AWARD 2013 PARTNER OF THE YEAR

Pella Corporation is a proud volunteer partner in the U.S. Environmental Protection Agency and the Department of Energy's ENERGY STAR® program to promote the use of high-efficiency products.

Find more Pella literature on your iPad® device:

Available on the App Store

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