







PROFESSIONAL VIEWS 4 - 5

Architects share their passion for Architect Series* products.

NATURAL BEAUTY 6 - 11

The exquisite quality of Architect Series wood craftsmanship and hardware.

TIMELESS AND TRUE 12 - 13

SPECIALTY VIEW 14 - 15
Specialty windows with unique beauty and operational styles.

CUSTOM-CRAFTED VIEWS 16 - 19

Custom sizes, shapes, colors and grille patterns to indulge your imagination.

ATTENTION TO THE DETAILS 20 - 21

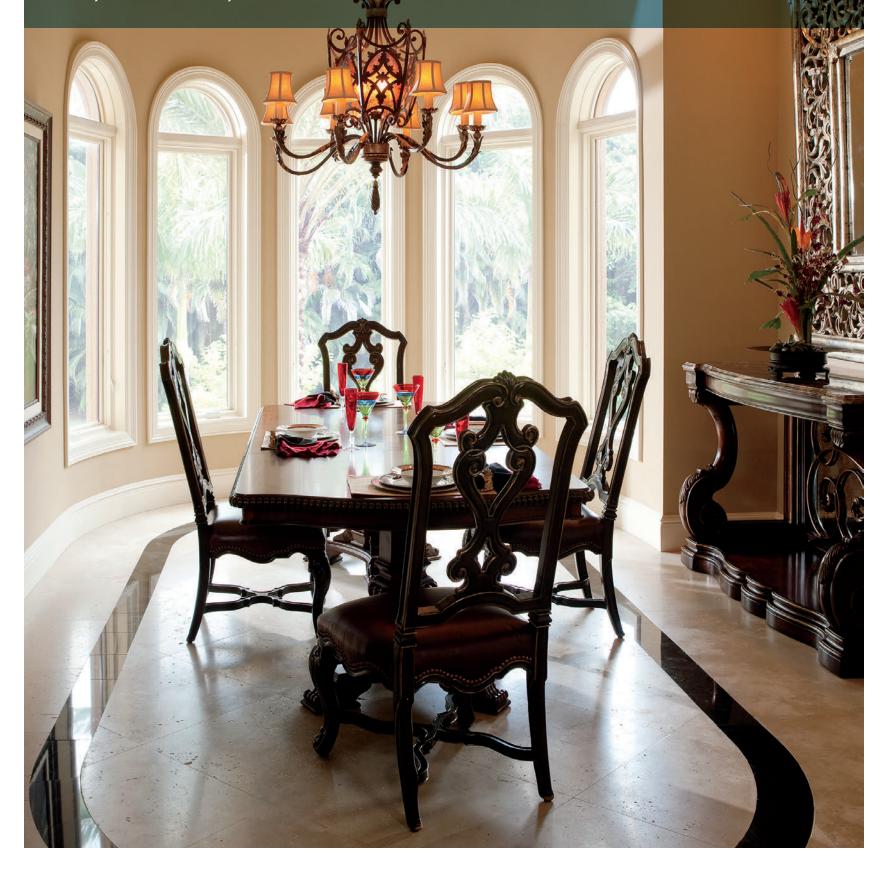
GRAND ENTRANCES 22 - 25

Creating curb appeal with Architect Series wood and

IMPECCABLY COORDINATED 26 - 31



CRAFTED IN HARMONY WITH YOUR VIEWS. It's the place you long for at the end of the day. Your sanctuary. It's a showplace that you love to share with family and friends. Whatever you view your home to be, Pella* Architect Series* windows and doors are worthy of it. Exquisitely detailed and meticulously crafted, these windows and doors will inspire you with exciting custom possibilities. Virtually any size, shape, color or grille design you can imagine can be yours. So turn the page, sit back and explore how your vision for your home can become your beautiful new view.



PROFESSIONAL

PASSION FOR ARCHITECT SERIES®

Roy E. Colbert, Architect

ROY COLBERT ARCHITECTURE

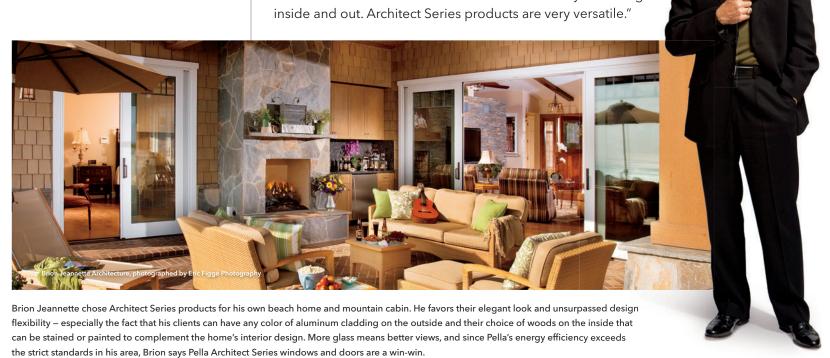
"The Architect Series patio door is at once a handsomely designed profile that is married to a smoothly operating assembly."





Architect Roy Colbert adores Architect Series sliding patio doors. His design tip? They are a great solution where floor space is at a premium - they don't swing into the room like hinged doors do. Roy likes having the choice of narrow panel doors for contemporary homes and the traditional French style ${\sf res}$ panel for Craftsman and Mediterranean-style projects. On the functional side, Roy's favorite thing to point out to clients is that the sliding panel itself is on the exterior to minimize weather intrusion – the harder the wind blows, the tighter the seal against the elements.

Brion Jeannette, Architect, AIA & NCARB BRION JEANNETTE ARCHITECTURE, Newport Beach, CA "Windows and doors contribute to the authenticity of a design



Architects love the way these stunningly beautiful windows and doors allow them to reach for their highest creative aspirations – and turn any space into a showplace.

Corey Solum, Architect & AIA JSA ARCHITECTS, Salt Lake City, UT

"Architect Series® windows are picture frames, like art on the walls, to capture the views."



When selecting windows for a client's home, Corey Solum is inspired by the natural environment. He believes a home should connect to its site in terms of function, ventilation and how the owners engage with their surroundings. His advice? Stretch as far as you can on the windows. They are one of the most important discretionary choices to make, and they will pay big dividends.



Alan Pickett says that windows are complex ${\it creatures-and\ designing\ them\ is\ never}$ boring. His team has designed everything from a cattail-inspired grille pattern to a window shaped like a violin. Pella's Architectural Services team works alongside the client's architect to ensure the window is not only beautiful, but structurally sound and installed properly. Alan tells homeowners to be creative – and count on Pella's expertise to bring even the most complex design to life.



Alan Pickett, Architect

PELLA CORPORATION Pella, IA

"Architect Series windows can express your personality. Look for inspiration in the objects around you, then let Pella's window-crafting experts make it real."





"Nature achieves imperfect beauty ... perfectly."

- Anonymous

PELLA BELIEVES NOTHING MAN CAN CREATE
RIVALS THE BEAUTY OF WOOD. That's why Pella®
wood windows and doors are designed to simply
harness the earth's handiwork. No two trees are exactly
alike. No two pieces of wood are identical. So all
Architect Series® windows and doors are wholly unique.
Revel in their exquisite details. And know the windows
and doors you've chosen are truly one of a kind.



RESPONSIBLE HARVESTING.

Wood is the earth's only truly renewable building resource.

Pella strives to partner with responsible suppliers that
harvest wood from well-managed forests – and
shares your passion for protecting our planet.



Seamless, timeless style.

You love your furniture's intricate detailing and craftsmanship. Your flooring delights you with its color and pattern. Even your kitchen cabinetry is a statement of your personal style. Of course, you'll select your windows and doors with the same discerning eye. That's why Pella offers an impressive collection of woods. Your windows and doors can blend tastefully with your home's architecture and interior finishes.



Maple

Mahogany, Alder, Douglas Fir, Pine, White Oak, Cherry, Red Oak or Maple.* Whichever you choose, your windows and patio doors will be naturally appealing and true to your home's architectural design.

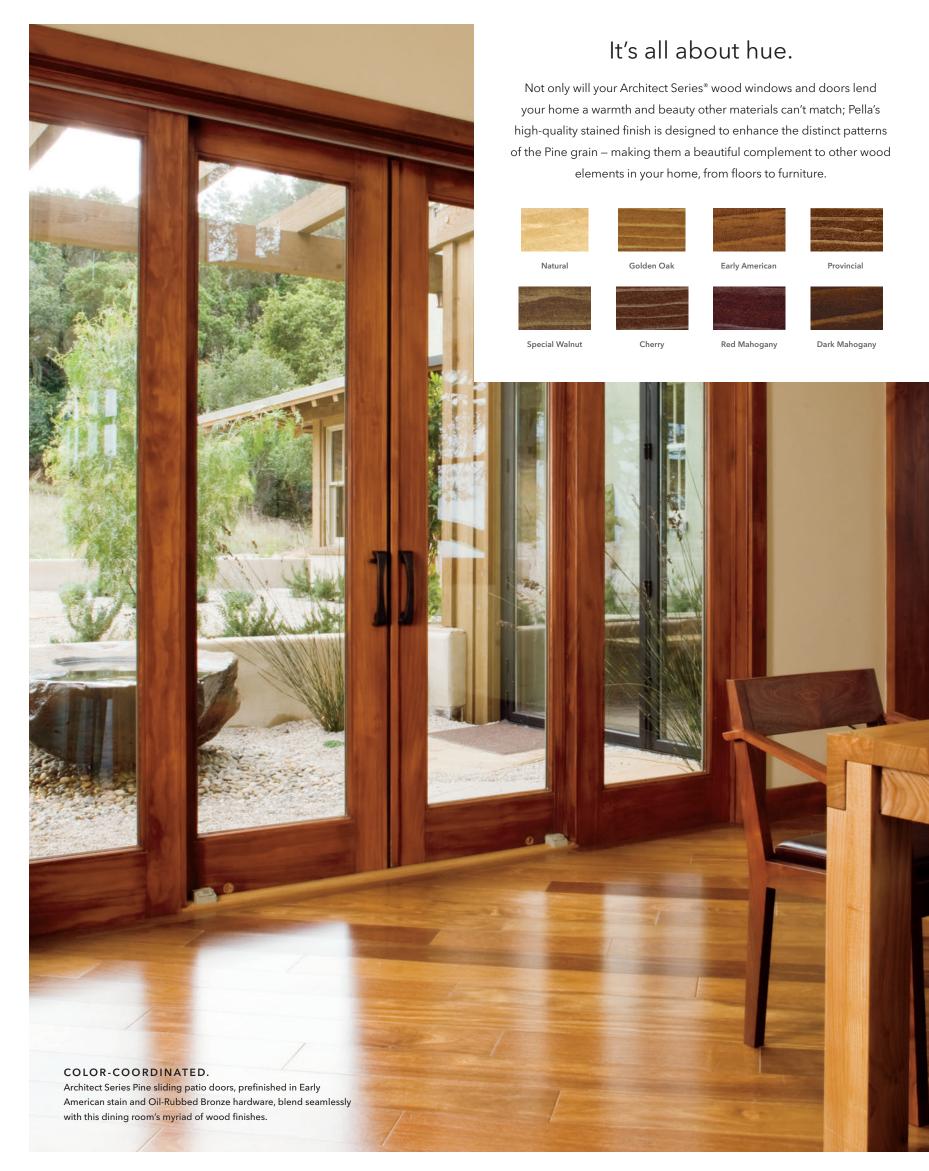
 $^{{}^{\}star} \ \ \text{For more information on wood type availability, contact your local Pella sales representative.}$



LASTING BEAUTY.

The wood we use to create our wood windows and patio doors is treated with our exclusive $Endura Guard ^*\ wood\ protection\ formula.\ This\ provides\ stronger\ protection\ against\ the\ effects$ of moisture, decay, stains from mold and mildew – as well as termite damage.







ROCKY MOUNTAIN®





Pull it all together.

Make a statement of personal style, and lavish your windows and doors with Rocky Mountain® Hardware. Crafted in solid bronze with hand-applied finishes that develop rich patinas over time, it's like exquisitely crafted fine jewelry for your home. Or you can choose from Pella's own collection of hardware styles and finishes.

Built like fine furniture.

Look closely. See the historically correct, finely detailed profile? This distinctive detailing adds architectural interest to your home – inside and out. On the grilles, it helps re-create the authentic look of individual windowpanes.



THE ARCHITECT SERIES® STANDARD MADE-TO-ORDER PRODUCT OFFERING

Larger sizes and unique shapes. Today's most desirable wood types. And Pella's own thoughtful features that make every day a little easier.

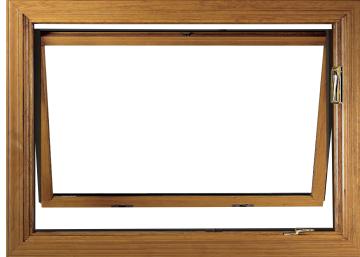


DÉJÀ VIEW. Historically correct arch head double-hung window with authentic spoon-style hardware.





CLEARLY A CLASSIC. Pella* awning window shown with a Vivid View* hightransparency screen¹ lets in more light and airflow and ensures a crisper, clearer view.



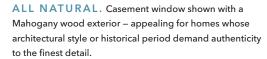


CHARMING FROM EVERY ANGLE. A bay window, made up of a fixed window with

double-hung windows on each side, creates a cozy

spot for sitting or displaying decorative accessories.







 ${\tt BRINGS\ THE\ OUTDOORS\ IN}$. Bow window with five casement windows featuring our Unison Lock System³ that locks each window in two places with one easy-to-reach handle.





SPARKLING PERSONALITY.

Architect Series $\ensuremath{^{\circ}}$ premium fiberglass door with the

richest, most realistic wood grain in the industry. Shown



STYLE THAT'S EFFORTLESS. Sliding patio door shown with 9-Lite Prairie grilles and a self-closing screen¹ door.



CRAFTSMAN CURB APPEAL. Wood entry door shown with historically correct dentil shelf and matching sidelights.

¹ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

 $^{^{\}rm 2}\,$ Oil-Rubbed Bronze is a living finish that will develop its own unique patina with use.

 $^{^{\}rm 3}\,$ Unison Lock System is standard on casement windows over 29" tall.

OPEN UP A WORLD OF POSSIBILITIES. Specialty windows are coveted for their unique beauty and operational styles. Now you don't need a vacation to enjoy the view through windows with the sophistication and charm of fine homes around the world.



French bliss.

IN-SWING FRENCH CASEMENT

Have a patio, deck or garden right outside your window? These windows are a superb choice – they pull open into your room, instead of swinging out and getting in the way.



Effortless elegance.

PUSH OUT FRENCH CASEMENT

Swing the two sashes out, and you'll welcome in maximum light, breeze and view. Historical stays make sure the sashes stay open where you want them.



Nothing between you and your view.

FRENCH CASEMENT

Both of the sashes crank out – so you can enjoy a panoramic view of the outdoors.

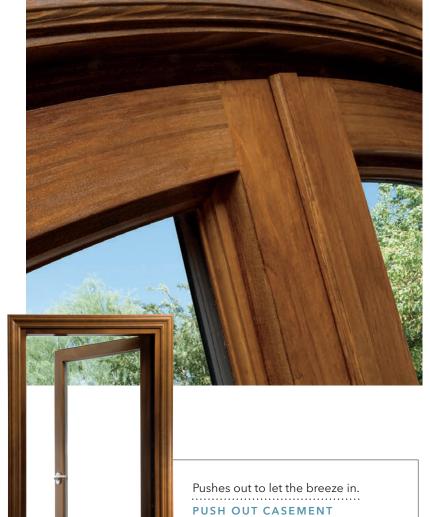
A breeze where you need it.

HOPPER WINDOW

For a historically accurate look, hopper windows are placed above other doors and windows to provide extra light and airflow.









The sash smoothly swings open with a gentle push – there's no crank to turn. A historical stay

holds the window open as wide as you want.

Like two windows in one.

TILT-TURN WINDOW

Tilt-turn windows offer European styling and dual functionality. The sash opens two ways, giving you ventilation flexibility.

Beautiful and practical.

IN-SWING CASEMENT

Since it opens into your room instead of out, this window style won't get in the way of a flower box or walkway.

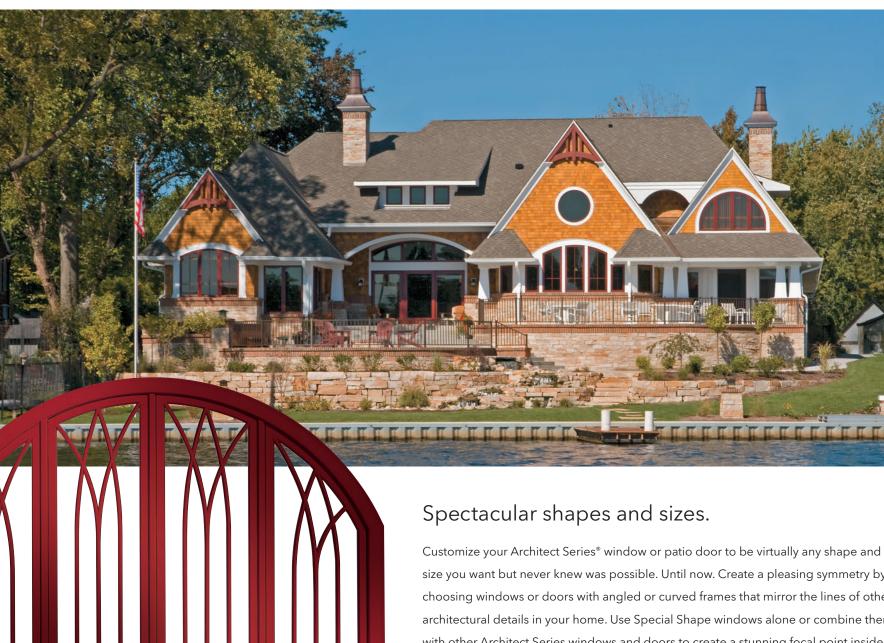




THE LUXURY OF CHOICE.



 $\textbf{WHY CONFORM?} \ \textbf{When you choose Architect Series} \\ \textbf{windows and doors, you'll transform your home. Our finest rendering of the architect Series} \\ \textbf{When you choose Architect S$ window-crafting art, these exquisitely detailed wood windows and doors let you indulge your imagination with breathtaking custom design possibilities as endless as an ocean view.



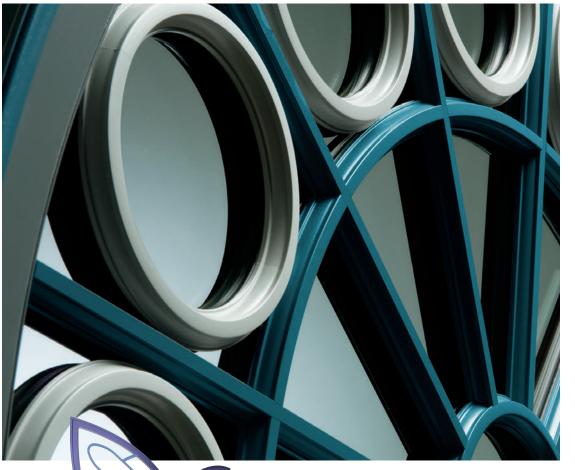
size you want but never knew was possible. Until now. Create a pleasing symmetry by choosing windows or doors with angled or curved frames that mirror the lines of other architectural details in your home. Use Special Shape windows alone or combine them with other Architect Series windows and doors to create a stunning focal point inside your home and out.



Glorious grilles.

Pella's designers can create a custom grille pattern for the look of individual windowpanes – or you can design one yourself. Many standard grille patterns are also available.







Countless exterior colors.

The exterior of your Pella® windows and doors will be protected by a low-maintenance EnduraClad® exterior finish, available in virtually endless custom colors. Your Architect Series windows and patio doors can arrive in the exact shade you want to complete your home's exterior design. You can also choose from Pella's 27 standard EnduraClad exterior finish colors.



Gorgeous glass.

Whether you want a unique color, texture or pattern,
Pella artisans can create a custom glass solution that's
true to the era of your home's design.





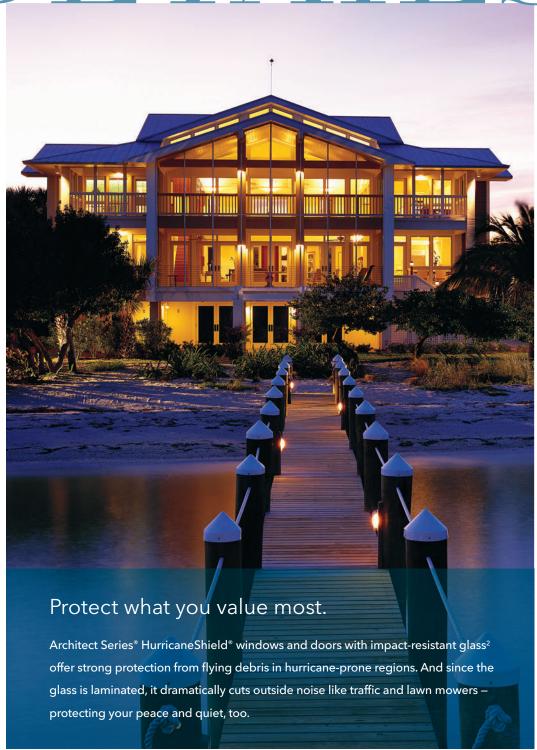
Is it true divided light ... or isn't it?

Historically, true-divided-light windowpanes were prone to leaks and drafts. That's why Pella invented Integral Light Technology® grilles. Along with Pella's InsulShield® Low-E insulating glass, they create the most authentic look of individual windowpanes while providing exceptional energy efficiency. Here's the secret. Pella places a nonglare spacer between the grilles, inside the insulating glass. This gives the illusion of individual panes of glass better than other manufacturers' metal spacer.

¹ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

² Pella's impact-resistant glass in HurricaneShield* products is made up of a sheet of standard or tempered glass combined with a sheet of laminated glass. For best performance, the laminated glass may be in the interior or exterior pane of insulating glass, depending on the product.

DETAILS





Reduced energy costs. Increased comfort.

The glass in Architect Series windows and patio doors makes a major difference in your comfort and energy use. Pella's InsulShield® glass collection offers innovative and energy-saving choices designed to help protect your home from blazing sun or extreme cold and everything in between. Gray-, Bronze- or Green-tinted glass; obscure glass; and custom glass options are also available to meet even the most specific needs.

Disappears like magic.

The Rolscreen® retractable screen¹ was introduced by Pella more than 88 years ago and is just as popular today. The screen rolls up and out of sight when you're not using it — allowing more light into your room.









WOOD ENTRY DOORS

Beloved for their timeless beauty and unique character.

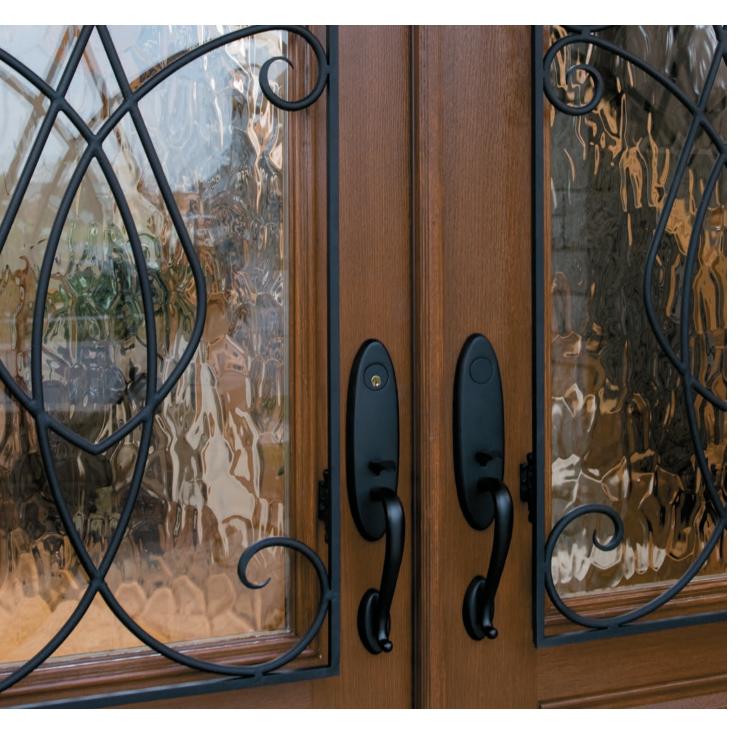


PREMIUM FIBERGLASS ENTRY DOORS

You might mistake them for wood, but their low-maintenance benefits are unmistakably fiberglass.

YOUR FRONT ENTRY DOOR PLAYS AN IMPORTANT PART IN REFLECTING YOUR HOME'S DESIGN PERSONALITY. So it's important that it complements the style of the rest of your home. The material, panel style, finish color, shape, glass and hardware of your entry door should visually agree with the architectural style and exterior finishes of your home.

With Architect Series® entry doors, you get the very best – inside and out. Choose the unmatched elegance and historically true quality of a wood entry door. Or a premium fiberglass entry door that offers the most authentic look of wood, exceptional energy efficiency and exceptional protection from drafts and leaks. Both offer virtually endless personal style choices that say "Welcome Home."





Wide open possibilities.

Pella makes it easy for your entry door to make a memorable first impression and increase your home's curb appeal. An impressive array of panel styles, stained finishes, glass types, sidelights, transoms, decorative accessories and hardware choices allow you to personalize your door down to the finest detail.

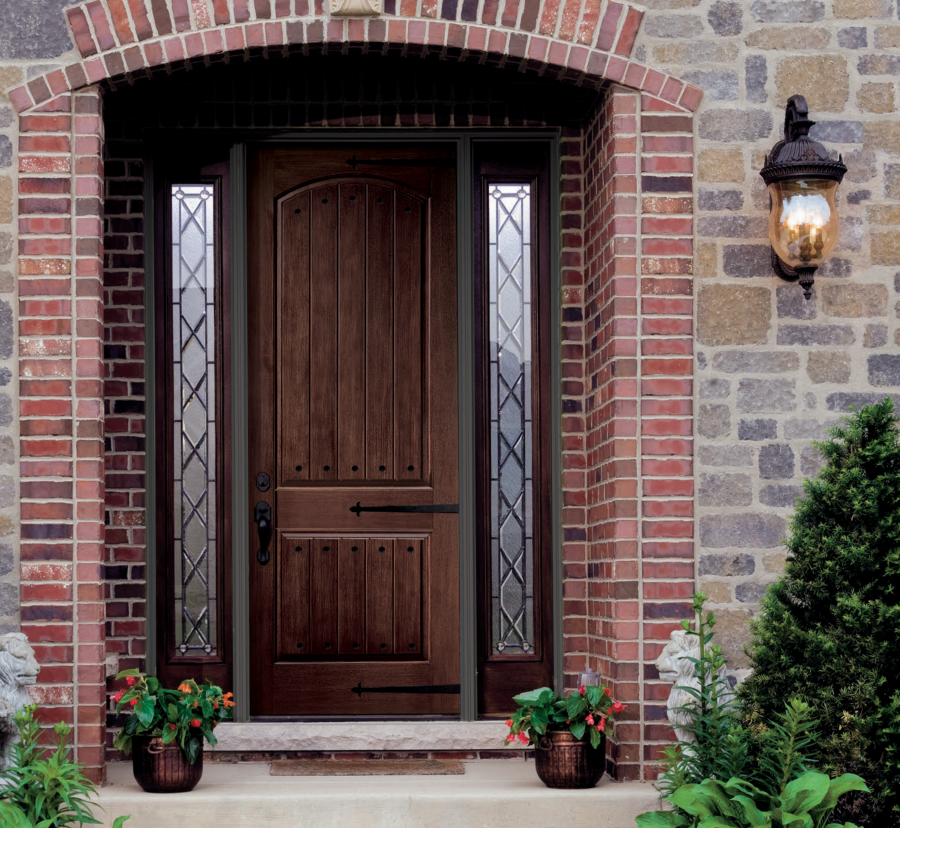


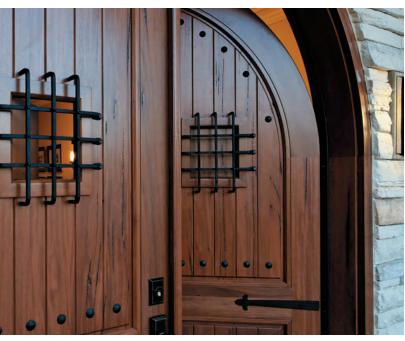
A TOUCH OF GLASS.

As with all art, beauty is in the details. And when it comes to Pella's exclusive decorative glass collection, those details start with using unique glass types and textures. Then our artisans create exclusive pattern designs and distinctive caming colors, resulting in decorative glass that delivers a level of elegance unmatched anywhere.



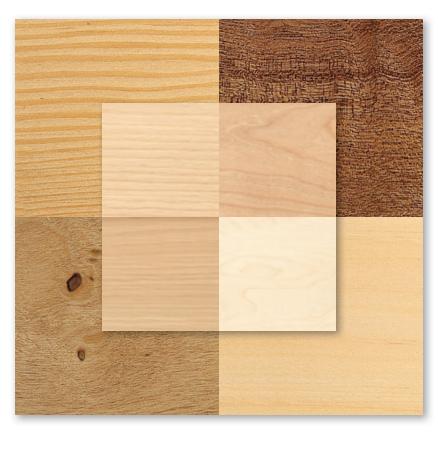
For more detailed information about Architect Series* entry doors, visit your local Pella Window and Door Showroom or pella.com.







IMPECCABLY:
LOCALINATION OF THE SECOND SECON













GREAT DESIGN: TEXTURES, COLORS, SHAPES AND PATTERNS ALL BLENDING TO CREATE A

PLEASING SYMMETRY. When it comes to great home design, windows and doors are such an important part – they are the only architectural elements that affect the beauty of your home on the inside and the outside. That's why Architect Series® products are the choice of those who are passionate about architectural expression.

After all, your home is the place where your most treasured moments are spent. Architect Series windows and doors give you the freedom to create views that will deliver comfort and enjoyment year after year.





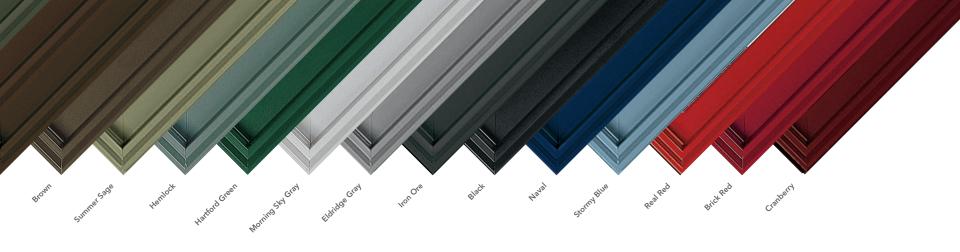
ALUMINUM-CLAD EXTERIORS

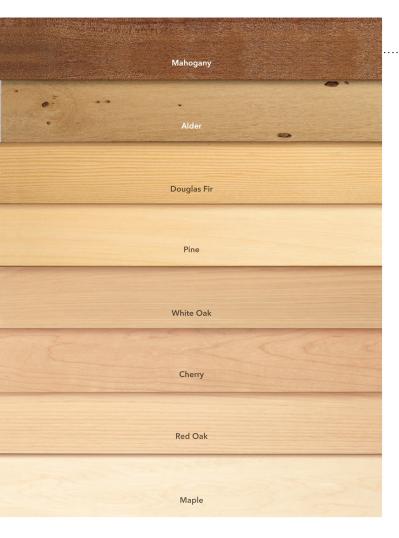
Pella's low-maintenance EnduraClad* exterior finish resists fading so your windows and patio doors stay looking great for years. Take this beauty and durability one step $further\ with\ Pella^*\ Endura Clad\ Plus^1\ protective\ finish\ that\ provides\ exceptional\ weather ability.$



- ² Some Pella products may not meet ENERGY STAR guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.







WOOD TYPES

Mahogany, Alder, Douglas Fir, Pine, White Oak, Cherry, Red Oak or Maple.³ Your Architect Series® window or patio door can be made from your choice of today's most desirable woods – so they'll tastefully complement your home's other interior finishes.

PREFINISHED INTERIORS

Pella's factory finish on the wood interiors of your windows and patio doors gives you instant $wow-without \ any \ work. \ Choose \ a \ stunning \ stained \ finish \ to \ complement \ the \ color \ of \ other$ wood in your home or one of today's popular shades of white paint for a fresh, bright look.

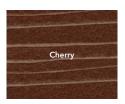
























PELLA® HARDWARE FINISHES















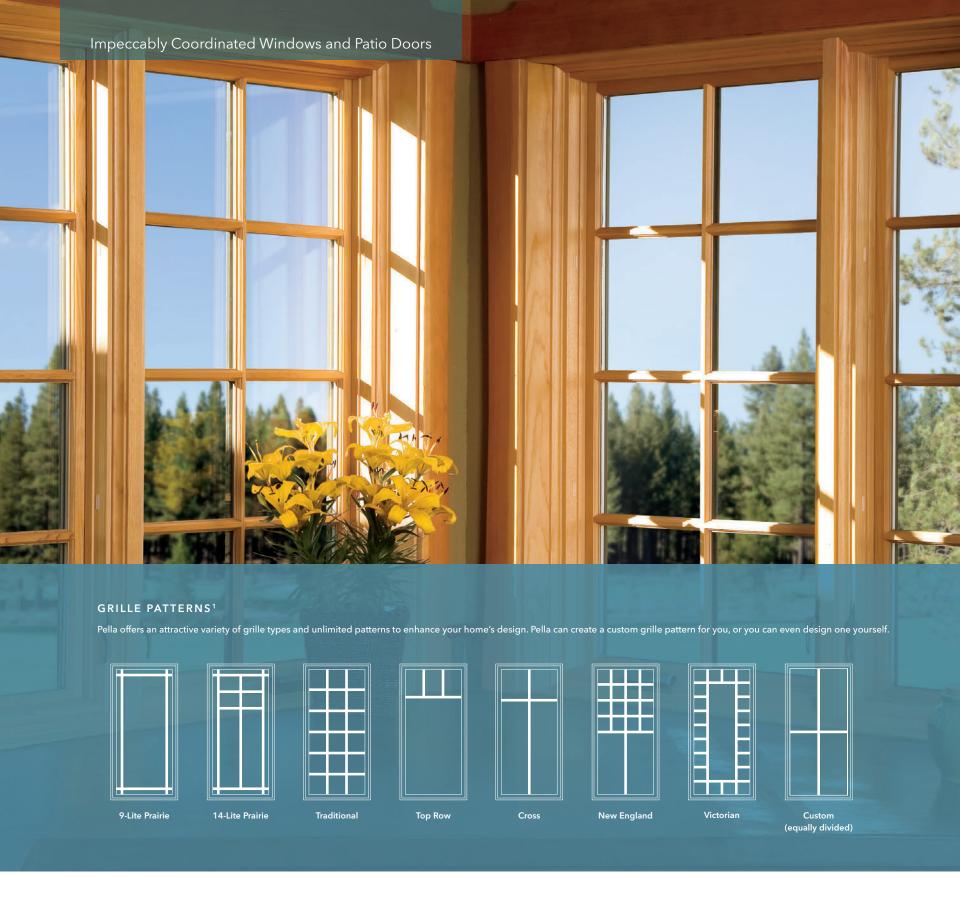


 $^{^{\}scriptsize 3}$ See your local Pella sales representative for availability.

 ⁴ On hinged patio doors, Endura Hardware Collection offers superior corrosion resistance with a 10-year warranty.
 5 Oil-Rubbed Bronze is a living finish that will develop its own unique patina with use.

⁶ Hinged patio doors only.

NOTE: Because of printing limitations, actual colors may vary from those shown.



PERMANENT GRILLES

 $Integral\ Light\ Technology ^*\ grilles\ are\ historically\ correct\ but\ provide\ modern\ energy\ efficiency.$ They are permanently bonded to the inside and outside of the window with a nonglare spacer in between to create the illusion of individual panes of glass. Or choose grilles-between-the-glass that are permanently sealed between the panes of glass, creating a smooth glass surface that's $\,$ easier to clean. See the photos shown on the opposite page for the grille interior colors available.



2" Integral Light Technology Grilles



1-1/4" Integral Light Technology Grilles



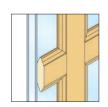
7/8" Integral Light Technology Grilles



3/4" Aluminum Grilles-Between-the-Glass²

REMOVABLE ROOMSIDE GRILLES

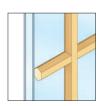
These roomside wood grilles are easily removed when you need to clean the glass.



2" Roomside Wood Grilles



1-1/4" Roomside Wood Grilles



3/4" Roomside Wood Grilles

•

SIGN GUIDE



ENERGY PERFORMANCE

Pella's InsulShield® glass collection offers Pella's most innovative and energysaving choices – and is designed to meet a variety of specific needs. Whatever your climate, Pella has the glass that's just right for you.

•••••

GRILLES-BETWEEN-THE-GLASS INTERIOR COLORS³

Inside your home, you can choose an interior grille color to seamlessly match the window or patio door frame – or you can make a unique design statement by choosing a grille color that contrasts with the frame. Outside, the exterior of your grilles will match the exterior cladding color.







(with light-stained window)





Ivory (with Off-White painted window)



Harvest











For more detailed information about Architect Series® entry doors, visit your local Pella Window and Door Showroom or pella.com.

.....

INSULSHIELD* GLASS COLLECTION

Advanced Low-E insulating glass with argon

Gray-, Bronze- or Green-tinted glass*, **

 SunDefense [™] Low-E insulating glass with argon*	•
NaturalSun Low-E insulating glass with argon*	•
ADDITIONAL ENERGY-EFFICIENT GLASS OPTIONS	
HurricaneShield* impact-resistant glass	•
 Laminated glass (non-impact-resistant)	 •

* Optional high-altitude Low-E insulating glass does not contain argon except with casement and awning window:

** Available with Advanced Low-E insulating glass with argon on select products.

INTERIORS

Obscure glass*, **

WOOD TYPES

rine	· '	•
Mahogany, Alder, Douglas Fir, White Oak, Cherry, Red Oak or Maple**		
INTERIOR FINISHES		

Unfinished Pine (ready for site finishing)	•	
Unfinished Mahogany, Alder, Douglas Fir, White Oak, Cherry, Red Oak or Maple**		•
 Prefinished stains and paints (Pine)		•
 Primed (Pine)		•

INTERIOR TRIM

*	Precision Fit®	and monumental double-hung windows available in Pine only.	

EXTERIORS

EXTERIOR FINISHES

Colonial, Craftsman, Provincial or Ranch

	EnduraClad® protective finish	•	
	EnduraClad Plus* protective finish		•
	Primed** (Mahogany or Pine)		•
•••••	Unfinished** (Mahogany)		•

EXTERIOR TRIM

EnduraClad factory-applied trim

ENDURACIAD COLORS

White, Tan or Brown	•	
 Feature colors (see pages 28 - 29 for color listing)		•
 Custom colors***		•
 * EnduraClad Plus is not available with all colors. See your local Pella sales representative for availability.	•	•

^{**} Not available on sliding patio doors.

HARDWARE

COLORS/STYLES

Champagne, white or brown		
 Bright Brass*, Satin Nickel* or Oil-Rubbed Bronze**		•
 Antique Brass or Chrome (hinged patio doors only)		•
 Rocky Mountain® Hardware (solid bronze)		•
CRANK/LOCKS/SASH LIFTS		
SureLock* System with Unison Lock System (casement and awning windows only)	•	
 Integrated crank with fold-away handle (casement and awning windows only)	•	
 Cam-action lock, surface-mounted (double- or single-hung windows only)	•	

Multipoint locking system (hinged and sliding patio doors only) On hinged patio doors, Endura Hardware Collection offers superior corrosion resistance with a 10-year warranty.

See written warranty for complete details at pella.com/warranty.

Sash lifts*** (double- or single-hung windows only)

Historical spoon-style lock (double- or single-hung windows only)

EASY-CLEAN

Double-hung, casement and awning windows

GRILLES*

PERMANENT GRILLES

7/8", $1-1/4$ ", 2 " or custom Integral Light Technology* grilles (wood roomside and EnduraClad protective finish or wood exterior with nonglare spacer between)
 3/4" aluminum grilles-between-the-glass** (Interior colors: White, Tan***, Brown***, Ivory, Harvest, Cordovan or Brickstone. See your local Pella sales representative for exterior color options.)

REMOVABLE ROOMSIDE WOOD GRILLES

Name of the last o
3/4", 1-1/4", 2" or custom grilles

- * Grille options vary by product.
 ** Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.
- $\ensuremath{^{\star\star\star}}$ Tan and Brown available with matching exterior grille colors only.

InView™	•	
Vivid View* high-transparency screen		•
Rolscreen* retractable screen (casement windows and sliding patio doors only)		•
 Self-closing top-hung screen (sliding patio doors only)		•

- * Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

 $^{^{1}\} Grille\ patterns\ offered\ may\ vary\ per\ product.\ See\ specific\ product\ information\ for\ availability.$

² Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

³ For specific interior/exterior grille color combinations, see your local Pella sales representative

⁴ Tan and Brown available with matching exterior grille colors only.

^{**} For more information on wood type availability, contact your local Pella sales representative.

^{***} Please see your local Pella sales representative for specific details regarding Custom colors.

^{**} Oil-Rubbed Bronze is a living finish that will develop its own unique patina with use.

*** Dual sash locks and lifts are standard on large windows.



Want to learn more about Pella® windows and doors? Call us at 866-209-4260 or visit pella.com.



Always read the Pella warranties before purchasing or installing Pella products. See written warranties for complete details, including specific labor and component warranty periods, at pella.com/warranty.



Pella Corporation is a proud volunteer partner in the U.S. Environmental Protection Agency and the Department of Energy's ENERGY STAR* program to promote the use of high-efficiency products.

















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