



Patio Door Collection



Welcome to the home of our beautiful hinged and sliding patio doors – come in and see all the ways Pella is *creating a better view* for you.

Creating a better view. Of course, doors are made for coming and going.

But some days, they're also meant for peeking through, knocking on or simply leaning against. Or maybe they're just a place for you to stop while you decide what's next on your agenda. For those days, Pella® patio doors are nice to have around. They require less of your time and attention – so you can concentrate on more important matters.





TABLE OF CONTENTS

Why Pella?

- 4 - 5 Pella Portfolio of Patio Doors
- 6 - 7 Details and Innovations

Wood Patio Doors with EnduraClad® Exteriors

- 8 - 11 Hinged Patio Doors
- 12 - 15 Sliding Patio Doors
- 16 - 19 Hinged and Sliding Patio Doors
- Features and Options

Fiberglass Patio Doors

- 20 - 21 Sliding Patio Doors
- Features and Options

Vinyl Patio Doors

- 22 - 25 Sliding Patio Doors
- Features and Options

Photo Gallery

- 26 - 27 Patio Door Solutions

Because we're always working to further refine our products and develop new ones, specifications may change without notice.

Because of printing limitations, actual products may vary slightly from illustrations and photos.

PELLA PORTFOLIO OF PATIO DOORS

No matter your home's style, your personal taste or your budget, Pella has a patio door that's just right.

WOOD PATIO DOORS WITH ENDURACLAD® EXTERIORS	ARCHITECT SERIES®	  
	DESIGNER SERIES®	  
	PELLA® PROLINE 450 SERIES	  
FIBERGLASS PATIO DOORS	PELLA IMPERVIA®	  
VINYL PATIO DOORS	PELLA 350 SERIES	  
	ENCOMPASS BY PELLA®	  

¹ Available on a custom basis. For more information on wood type availability, see your local Pella sales representative. ² Improved window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2,000-square-foot existing single-story home when comparing a Pella Designer Series wood window with InsulShield® Advanced Low-E triple-pane glass with argon to a single-pane wood or vinyl window. For more details, see pella.com/methodology. ³ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.



Why Choose?	Product Features
<p>Architect Series® hinged or sliding patio doors offer exquisite fine-furniture detailing. The natural beauty of the most desirable woods. And virtually endless custom design possibilities.</p>	<ul style="list-style-type: none"> • Pella's most authentic look of individual windowpanes. • The natural beauty of Mahogany, Alder, Douglas Fir, Pine, White Oak¹, Cherry¹, Red Oak¹ or Maple¹ wood interiors. • Exceptional energy efficiency. • HurricaneShield® products with impact-resistant glass for improved safety and security.
<p>Designer Series® sliding or hinged patio doors offer more decorative style choices than any other brand, including snap-in between-the-glass blinds and shades that are easy to change. Triple-pane glass makes them our most energy-efficient wood patio doors.</p>	<ul style="list-style-type: none"> • Exclusive snap-in between-the-glass blinds, shades, decorative panels or grilles that are easy to change yourself whenever you want a new look. • Pella® Designer Series windows with triple-pane glass are 53% - 74% more energy-efficient than single-pane windows.² • Optional Rolscreen® retractable screen³ or self-closing screen.
<p>Pella ProLine 450 Series hinged or sliding patio doors offer you our most popular features – including the natural beauty of wood with low-maintenance aluminum-clad exteriors – at a competitive price.</p>	<ul style="list-style-type: none"> • Pella's most popular styles, sizes, features and options. • Three distinctive grille types for the look of individual windowpanes. • Pella wood craftsmanship at a competitive price. • Exceptional energy efficiency.
<p>Looking for extremely durable, low-maintenance sliding patio doors? Pella Impervia® fiberglass products combine the beauty you expect from Pella with the durability to be virtually impervious to all weather conditions. Plus, they have the quality look of painted wood.</p>	<ul style="list-style-type: none"> • Made from Pella's patented Duracast® fiberglass composite – the strongest, most durable material available in windows and patio doors.⁴ • Virtually impervious to all weather conditions, including high heat and subzero cold. • Low-maintenance powder-coat paint finish that looks great for years. • Exceptional energy efficiency.
<p>Pella 350 Series vinyl sliding patio doors offer more of everything that's great about vinyl. An exclusive energy-saving system makes them Pella's most energy-efficient products. They're stronger and more durable than typical vinyl. And distinctive styling gives them a more beautiful look.</p>	<ul style="list-style-type: none"> • Pella 350 Series windows with triple-pane glass are 54% - 83% more energy-efficient than single-pane windows.⁵ • Distinctive vinyl patio doors with Pella's exclusive SmoothSeam™ interior welded corners that are virtually invisible, yet strong and durable. • Style choices, including shades- or blinds-between-the glass and a dual-color frame option. • Optional Rolscreen retractable screen. • HurricaneShield products with impact-resistant glass for improved safety and security.
<p>Encompass by Pella® vinyl sliding patio doors feature low-maintenance, high-grade vinyl frames that look great for years. Best of all, their attractive price point makes it affordable to own quality products backed by Pella – and enjoy satisfaction for years to come.</p>	<ul style="list-style-type: none"> • Competitively priced, easy-care vinyl frames. • Styles and options to fit most any budget, including White blinds-between-the-glass. • Exceptional energy efficiency.

⁴ In testing performed in accordance with ASTM testing standards, Pella Duracast fiberglass composite has displayed superior performance in strength, ability to withstand extreme heat and cold, and resistance to dents and scratches. ⁵ Improved window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2,000-square-foot existing single-story home when comparing a Pella 350 Series vinyl window with InsulShield® Advanced Low-E triple-pane glass with argon to a single-pane wood or vinyl window. For more details, see pella.com/methodology.

BEAUTIFUL DETAILS AND INNOVATIVE SOLUTIONS

Finishing touches that add quality to your home – and your life.

After weeks, months and years of opening and closing your patio doors, you might actually begin to forget about the little details that Pella offers. It's not that you don't appreciate the convenience and beauty of these innovative extras – it's just that you'll be too busy enjoying life to spend time thinking about doors. And that's exactly what we had in mind.

Sliding Patio Door Rolscreen® Retractable Screen.^{1,2} Now you see it. Now you don't. Imagine a screen door that's there when you need it – and out of sight when you don't. Roll it away and enjoy more light than with ordinary screens.





Pella® products offer the energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.³



Between-the-Glass Window Fashions. Protected safely between panes of glass, they don't need constant cleaning! And they're a superior solution for patio doors – they won't get in the way when the door is opened or closed like roomside window treatments do.

- **Designer Series®** wood hinged and sliding patio doors feature our exclusive snap-in between-the-glass blinds, fabric shades, decorative panels and removable grilles, allowing you to easily transform the look of your room. Only Pella makes decorating your home so beautifully simple.
- **Pella 350 Series** vinyl sliding patio doors are available with permanently installed Linen-colored cellular shades-between-the-glass, White blinds-between-the-glass or color-matched grilles-between-the-glass⁴.
- **Encompass by Pella®** vinyl sliding patio doors are available with permanently installed White blinds-between-the-glass or color-matched grilles-between-the-glass⁴.

Hinged Patio Door Features. Enjoy the timeless style of our wood hinged patio doors with standard features like a multipoint locking system for added security. Design options include screen doors, beautiful hardware, between-the-glass window fashions and grilles in a variety of standard or custom patterns to match your home's style.



¹ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

² Available on Architect Series®, Designer Series and Pella 350 Series sliding patio doors.

³ Some Pella products may not meet ENERGY STAR guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

⁴ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.



Why Choose a Pella® Wood Hinged Patio Door?

- 1 Make a grand entrance with two movable doors that swing open from the sides, or choose a single door for simple elegance. Hinged patio doors also offer the ease of one fixed door and one movable door hinged from the center.
- 2 Bye, bye, tangled curtains and vertical blinds. Pella's between-the-glass window fashions won't get in your way.
- 3 Multipoint lock secures the door at the top, middle and bottom for added security and peace of mind.
- 4 Pella's patented PerformaSeal™ design provides industry-leading protection from drafts and leaks.



Hinged patio doors are stunning design elements that open up all kinds of delightful possibilities. The uncommon beauty of their wood interiors and richly detailed handles makes Pella® hinged doors an impressive focal point inside your home. Plus, they draw the eye outdoors and spotlight your yard, patio or deck.

- Designer Series® hinged patio doors are available with our exclusive snap-in between-the-glass window fashions. Blinds, fabric shades, decorative panels and grilles tucked between panes of glass are protected from children and pets.
- Pella's patented PerformaSeal™ design combines enhanced air and water performance with a low sill height. The weathertight seal helps block out the damaging effects of harsh weather. Plus, only Pella provides a lower sill that makes coming and going easier without giving up performance.
- Expand your view and let the outdoors in with larger 8' or 10' hinged patio doors – see your local Pella sales representative for more details.
- Factory-assembled standard-size doors come prehung and ready for quick, easy installation.
- Pella Designer Series windows with triple-pane glass are 53% - 74% more energy-efficient¹ than single-pane windows and reduce noise by up to 80%.²
- Pella products offer the energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.³
- See pages 10 - 11 and 16 - 18 for more hinged patio door features and options.



¹ Improved window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2,000-square-foot existing single-story home when comparing a Pella Designer Series wood window with InsulShield® Advanced Low-E triple-pane glass with argon to a single-pane wood or vinyl window. For more details, see pella.com/methodology.

² Reduction in outside noise based on STC ratings. Actual results may vary.

³ Some Pella products may not meet ENERGY STAR guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

ARCHITECT SERIES®



DESIGNER SERIES



PELLA PROLINE 450 SERIES



FEATURES AND OPTIONS

Pella® Hinged Patio Doors

Optional Screen¹ Doors. Screen doors that match the EnduraClad® exterior finish color are available for both single and double in-swing hinged patio doors.



Multipoint Lock. All Pella hinged patio doors offer a unique locking system that secures the door at the top, middle and bottom for added security.

User-friendly **flushbolt system** (shown left) lets you lock one door panel into place with no reaching or bending. Two easy-to-use latches are located conveniently near the handle. Available on Designer Series® hinged patio doors.

Unique locking system provides added security by locking the door at the top, middle and bottom by simply pulling up on the handles. It's that easy! No reaching or bending. To securely lock the door, engage the thumbturn lock. Standard on all Architect Series® hinged patio doors.



Prefinished Stain



Prefinished Paint

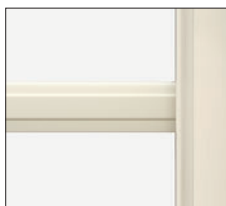
Interior prefinished options save time and finishing costs.

The interiors of Pella wood hinged patio doors with EnduraClad exteriors can arrive prefinished in your choice of eight stain colors or three paint colors to complement your home's trim, floors or cabinetry.

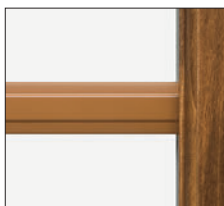


Pella's Exclusive **PerformaSEAL™**

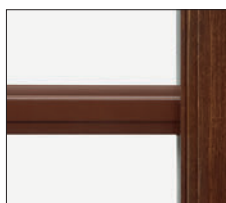
Industry-leading protection from drafts and leaks. Pella's patent-pending PerformaSeal™ design on in-swing hinged patio doors creates a weathertight seal (A) that helps block out the damaging effects of harsh weather. Plus, only Pella provides a lower sill (B) that makes coming and going easier. Available on Architect Series and Designer Series in-swing hinged patio doors.



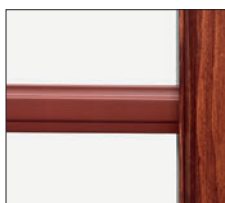
Ivory Grille
(with Off-White Painted Window)



Harvest Grille
(with Light-Stained Window)



Cordovan Grille
(with Dark-Stained Window)



Brickstone Grille
(with Red-Tone-Stained Window)

Grilles-Between-the-Glass Interior Colors.³ In addition to Pella's standard White color, you have more grille interior colors to choose from that complement today's most popular interior finishes. Mix and match to create a style all your own. Available on Architect Series® and Pella® ProLine 450 Series hinged patio doors. See page 16 for colors.



Pella Hardware.

Available in today's most popular finishes (Satin Nickel² shown). For more options, see page 16.



Rocky Mountain® Hardware.

Pella also offers the finest-quality hardware available to homeowners. Each piece is cast in solid bronze and available in nine hand-applied finishes. Optional on Architect Series and Designer Series® hinged patio doors.

For more information, visit your local Pella Window and Door Showroom.



Snap-In Between-the-Glass Window Fashions. A Pella Designer Series exclusive! Even with triple-pane glass, there's room for removable grilles along with between-the-glass blinds, fabric shades or decorative panels. Only Designer Series between-the-glass window fashions snap in and out – so you can change them anytime. Change your color scheme? Change your window fashions. Change of season? Change your window fashions. Change your mind? Change your window fashions. It really is that easy!

¹ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

² On hinged patio doors, Endura Hardware Collection offers superior corrosion resistance with a 10-year warranty. See written warranty for complete details at pella.com/warranty.

³ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

Because we're always working to further refine our products and develop new ones, specifications may change without notice. Actual products may vary slightly from illustrations and photos.

NOTE: As with all natural material, some variation is expected.



Why Choose a Pella® Wood Sliding Patio Door?

- 1 Pella's unique design puts the sliding panel on the outside. So when the wind blows against it, it creates a tighter seal.
- 2 Multipoint lock secures the door at the top and the bottom for added security and peace of mind.
- 3 Now you see it; now you don't. The Rolscreen® retractable patio door screen¹ rolls away and out of sight when not in use.
- 4 Bye, bye, tangled curtains and vertical blinds. Pella's between-the-glass window fashions won't get in your way.



When room is tight, **sliding patio doors** are just right. They don't swing, so they require less floor space. From kitchen to bedroom, they're a perfect fit for your home's style, too. Get a traditional look with the wide wood panels of the French style. Or go contemporary with narrow wood panels and more visible glass.

- Patio door Rolscreen® retractable screen¹ stores itself when you don't need it. Available on Architect Series® and Designer Series® sliding patio doors.
- Designer Series sliding patio doors are available with our exclusive snap-in between-the-glass window fashions. Tucked between panes of glass, they won't get in the way when the door is opened or closed – and they're protected from children and pets.
- Factory-assembled standard-size doors come prehung and ready for quick, easy installation.
- Designer Series windows with InsulShield® Advanced Low-E triple-pane glass with argon are 53% - 74% more energy-efficient² and reduce outside noise by up to 80%³.
- Pella® products offer the energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.⁴
- See pages 14 - 19 for more wood sliding patio door features and options.



¹ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

² Improved window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2,000-square-foot existing single-story home when comparing a Pella Designer Series wood window with InsulShield Advanced Low-E triple-pane glass with argon to a single-pane wood or vinyl window. For more details, see pella.com/methodology.

³ Reduction in outside noise based on STC ratings. Actual results may vary.

⁴ Some Pella products may not meet ENERGY STAR guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

ARCHITECT SERIES



DESIGNER SERIES



PELLA PROLINE 450 SERIES



FEATURES AND OPTIONS

Pella® Sliding Patio Doors

Latches securely in place.



Glides easily away.



Stores out of sight.



Sliding Patio Door Rolscreen® Retractable Screen.¹ This self-storing screen rolls away and out of sight when not in use. Available on Architect Series® and Designer Series® sliding patio doors.



Prefinished Stain



Prefinished Paint

Interior prefinished options save time and finishing costs. The wood interiors of Pella wood sliding patio doors with EnduraClad® exteriors can arrive prefinished in your choice of eight stain colors or three paint colors to complement your home's trim, floors or cabinetry.



Rocky Mountain® Hardware. Pella offers the finest-quality hardware available to homeowners. Each piece is cast in solid bronze and available in nine hand-applied finishes. Available on Architect Series and Designer Series sliding patio doors. For more information, see your local Pella sales representative.



Self-Closing Screen¹ Door. The screen door that never forgets to close itself every time someone enters or exits. Available on Architect Series and Designer Series sliding patio doors.

A **footbolt** can hold the door open about 3" for ventilation. Standard on Architect Series® and Designer Series® sliding patio doors – available on Pella® ProLine 450 Series sliding patio doors.

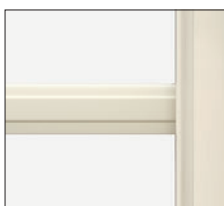


Pella Hardware. Pella's exterior handle is corrosion-resistant and matches the EnduraClad® exterior finish color. For more information, see page 16.

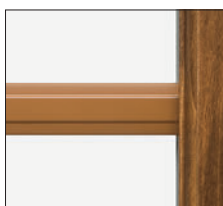


Convenient **thumblock** allows easy one-hand operation. Standard on all Pella sliding patio doors.

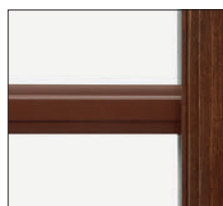
A **keylock** for the exterior is available. Standard on Architect Series and Designer Series sliding patio doors – available on Pella ProLine 450 Series sliding patio doors.



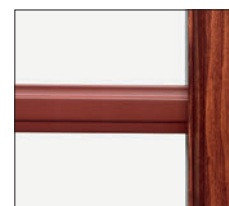
Ivory Grille
(with Off-White Painted Window)



Harvest Grille
(with Light-Stained Window)



Cordovan Grille
(with Dark-Stained Window)



Brickstone Grille
(with Red-Tone-Stained Window)

Grilles-Between-the-Glass Interior Colors.² In addition to Pella's standard White color, you have more grille interior colors to choose from that complement today's most popular interior finishes. Mix and match to create a style all your own. Available on Architect Series and Pella ProLine 450 Series sliding patio doors. See page 16 for colors.



Snap-In Between-the-Glass Window Fashions. A Pella Designer Series exclusive! Even with triple-pane glass, there's room for removable grilles along with between-the-glass blinds, fabric shades or decorative panels. Only Designer Series between-the-glass window fashions snap in and out – so you can change them anytime. Change your color scheme? Change your window fashions. Change of season? Change your window fashions. Change your mind? Change your window fashions. It really is that easy!

¹ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

² Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

Because we're always working to further refine our products and develop new ones, specifications may change without notice. Actual products may vary slightly from illustrations and photos.

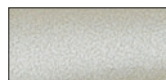
NOTE: As with all natural material, some variation is expected.

FEATURES AND OPTIONS

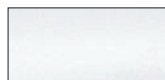
Pella® Hinged and Sliding Patio Doors

HARDWARE

Hardware colors include Champagne, White, Brown, Bright Brass¹, Satin Nickel¹, Oil-Rubbed Bronze², Antique Brass and Chrome. Rocky Mountain® Hardware also available.



Champagne
(sliding patio doors only)



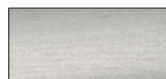
White
(sliding patio doors only)



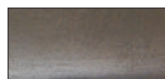
Brown



Bright Brass¹



Satin Nickel¹



Oil-Rubbed Bronze²



Antique Brass
(hinged patio doors only)



Chrome
(hinged patio doors only)



Hinged Patio
Door Handle



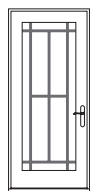
Sliding Patio
Door Handle

GRILLE PATTERNS³

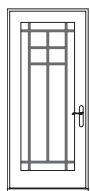
Pella offers an attractive variety of grille options and standard grille patterns for the traditional look of divided light. Custom patterns are also available.



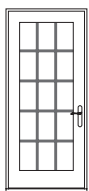
9-Lite Prairie



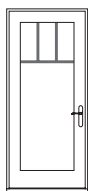
12-Lite Prairie



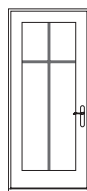
14-Lite Prairie



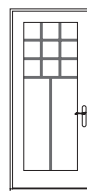
Traditional



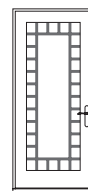
Top Row



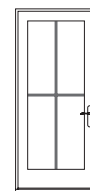
Cross



New England



Victorian
(hinged patio
doors only)



Custom
(equally divided)

PREFINISHED PINE INTERIORS

Prefinished interiors give you instant wow without any work. The interiors of Pine wood patio doors can arrive prefinished in your choice of eight stain colors to complement your home's trim, floors or cabinetry. Three prefinished paint colors or primed, ready-to-paint interiors are also available on Pella wood products.



White



Bright
White



Linen
White



Natural



Golden
Oak



Early
American



Provincial



Special
Walnut



Cherry



Red
Mahogany



Dark
Mahogany

GRILLES-BETWEEN-THE-GLASS INTERIOR COLORS⁴

Complement your home's interior stain, paint and décor colors. Please see your local Pella sales representative for grille exterior color options.



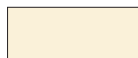
White



Tan⁵



Brown⁵



Ivory



Harvest



Cordovan



Brickstone

¹ On hinged patio doors, Endura Hardware Collection offers superior corrosion resistance with a 10-year warranty. See warranty for complete details at pella.com/warranty.

² Oil-Rubbed Bronze is a living finish that will develop its own unique patina with use.

³ Grille patterns offered may vary per product. See your local Pella sales representative for availability.



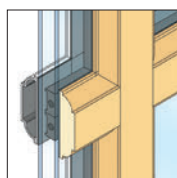
The Pella Wood Collection. Whichever you choose, your windows and patio doors will be naturally appealing and true to your home's architectural design.

ENDURACLAD® ALUMINUM EXTERIOR FINISHES

Beautifully durable, Pella's low-maintenance EnduraClad exterior finish resists fading to stay looking great for years.



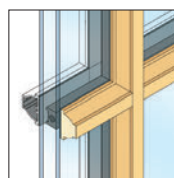
PERMANENT GRILLES



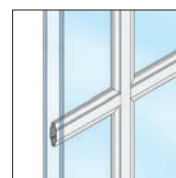
2" Integral Light
Technology® Grilles



1-1/4" Integral Light
Technology Grilles

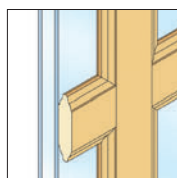


7/8" Integral Light
Technology Grilles

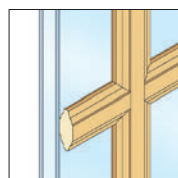


3/4" Aluminum Grilles-
Between-the-Glass⁴

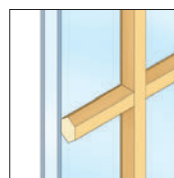
REMOVABLE GRILLES



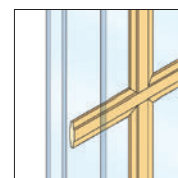
2" Roomside
Wood Grilles



1-1/4" Roomside
Wood Grilles



3/4" Roomside
Wood Grilles



3/4" Between-the-Glass
Wood/Clad Grilles⁴

WARRANTY

All Pella® wood patio doors are backed by the Pella 20/10 Limited Warranty. See written warranty for complete details at pella.com/warranty.



⁴ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

⁵ Only available with same colors on interior and exterior.

⁶ For more information on wood type availability, contact your local Pella sales representative.

FEATURES AND OPTIONS

Pella® Hinged Patio Doors

		Architect Series®	Designer Series®	Pella® ProLine 450 Series
GLASS InsulShield® Glass Collection	Advanced Low-E insulating double-pane glass with argon ¹	S	O ²	S
	SunDefense™ Low-E insulating double-pane glass with argon ^{1,3}	O	O ²	O
	Designer Series® triple-pane glass (Dual-exterior panes with Advanced Low-E insulating glass, plus an interior panel with clear glass is standard. Exterior panes can be upgraded to optional glass choices. Interior panel can be upgraded to Low-E insulating glass.)	-	S	-
GLASS Additional Energy-Efficient Options	HurricaneShield® products with impact-resistant glass	O	-	-
	Laminated glass (non-impact-resistant)	O	-	-
	Gray-, Bronze- or Green-tinted glass with argon ^{1,3,4}	O	O ²	-
	NaturalSun Low-E insulating glass with argon ¹	O	O ²	O
	Obscure glass ^{3,4}	O	O ²	O
¹ Optional high-altitude Low-E insulating glass does not contain argon. ² Available as part of the triple-pane glass system. ³ Also available with dual Low-E insulating double-pane glass with argon. ⁴ Available with Advanced Low-E insulating glass with argon on select products.				
INTERIOR WOOD TYPES	Pine	S	S	S
	Mahogany, Alder, Douglas Fir, White Oak, Cherry, Red Oak and Maple	O	-	-
INTERIOR FINISHES	Unfinished Pine (ready for site finishing)	S	S	S
	Unfinished Mahogany, Alder, Douglas Fir, White Oak, Cherry, Red Oak and Maple	O	-	-
	Primed (Pine)	O	O	O
	Prefinished paint (Pine)	O	O	O
	Prefinished stain (Pine)	O	O	O
EXTERIOR FINISHES	EnduraClad® protective finish	S	S	S
	EnduraClad Plus® protective finish	O	O	-
	Primed (Mahogany or Pine)	O	-	-
	Unfinished (Mahogany)	O	-	-
	* EnduraClad Plus is not available with all colors. See your local Pella sales representative for availability.			
ENDURA CLAD EXTERIOR COLORS	Standard colors (White, Tan or Brown)	S	S	S
	Feature colors	O	O	O*
	Custom colors	O	O	-
	* Pella ProLine 450 Series available in Poplar White, Putty, Hartford Green, Brick Red or Black only.			
HARDWARE	Bright Brass ¹	O	O	S
	Brown, Satin Nickel ¹ , Oil-Rubbed Bronze, Antique Brass or Chrome	O	O	O
	Rocky Mountain® Hardware (solid bronze)	O	O	-
	¹ Endura Hardware Collection offers superior corrosion resistance with a 10-year warranty. See written warranty for complete details at pella.com/warranty . ² Oil-Rubbed Bronze is a living finish that will develop its own unique patina with use.			
HINGES	Match exterior EnduraClad finish color (out-swing doors)	S	S	-
	Match handle finish color (in-swing doors)	S	S	O
LOCKING SYSTEM	Multipoint locking system	S	S	S
SINGLE-PANEL DOORS	In-swing door	O	O	S
	Out-swing door	O	O	-
DOUBLE-PANEL DOORS	Double in-swing or out-swing doors	O	O	-
	One in-swing door, one fixed	O	O	S
PERMANENT GRILLES ¹	7/8", 1-1/4", 2" or custom Integral Light Technology® grilles (wood roomside and EnduraClad protective finish or wood exterior with nonglare spacer between)	O	-	-
	3/4" aluminum grilles-between-the-glass ²	O	-	O
	¹ Grille patterns offered may vary per product. See your local Pella sales representative for availability. ² Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.			
REMOVABLE GRILLES ¹	3/4", 1-1/4", 2" or custom grilles (wood roomside only, no exterior)	O	-	O ²
	3/4" snap-in between-the-glass grilles (wood, White, Bright White or Linen White roomside and EnduraClad exterior finish)	-	O	-
	¹ Grille patterns offered may vary per product. See your local Pella sales representative for availability. ² Pella ProLine 450 Series products available in 3/4" grilles with Traditional pattern only.			
SCREENS ¹	InView™ screen	S	S	S
	Flat screen	O ²	O ²	O ²
	Exterior screen door (matches exterior color, available on in-swing doors only)	O	O	O
	¹ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets. ² Available on in-swing hinged patio doors only.			
BETWEEN-THE-GLASS WINDOW FASHIONS	Snap-in Slimshade® blinds (raise-and-lower or tilt-only)	-	O	-
	Snap-in raise-and-lower fabric shades*	-	O	-
	Snap-in decorative panels	-	O	-
* Available with bottom-up or top-down functionality.				

(S) Standard (O) Optional (-) Not Available

Pella® Sliding Patio Doors

		Architect Series®	Designer Series®	Pella® ProLine 450 Series
GLASS InsulShield® Glass Collection	Advanced Low-E insulating double-pane glass with argon ¹	S	O ²	S
	SunDefense™ Low-E insulating double-pane glass with argon ^{1,3}	O	O ²	O
	Designer Series* triple-pane glass (Dual-exterior panes with Advanced Low-E insulating glass, plus an interior panel with clear glass is standard. Exterior panes can be upgraded to optional glass choices. Interior panel can be upgraded to Low-E insulating glass.)	-	S	-
GLASS Additional Energy-Efficient Options	HurricaneShield® products with impact-resistant glass	O	-	-
	Gray-, Bronze- or Green-tinted glass with argon ^{1,3,4}	O	O ²	-
	NaturalSun Low-E insulating glass with argon ¹	O	O ²	O
	Obscure glass ^{3,4}	O	O ²	O
	¹ Optional high-altitude Low-E insulating glass does not contain argon. ² Available as part of the triple-pane glass system. ³ Also available with dual Low-E insulating double-pane glass with argon. ⁴ Available with Advanced Low-E insulating glass with argon on select products.			
INTERIOR WOOD TYPES	Pine	S	S	S
	Mahogany, Alder, Douglas Fir, White Oak, Cherry, Red Oak and Maple	O	-	-
INTERIOR FINISHES	Unfinished Pine (ready for site finishing)	S	S	S
	Unfinished Mahogany, Alder, Douglas Fir, White Oak, Cherry, Red Oak and Maple	O	-	-
	Primed (Pine)	O	O	O
	Prefinished paint (Pine)	O	O	O
	Prefinished stain (Pine)	O	O	O
EXTERIOR FINISHES	EnduraClad® finish	S	S	S
	EnduraClad Plus* finish	O	O	-
	* EnduraClad Plus finish is not available with all colors. See your local Pella sales representative for availability.			
ENDURA CLAD EXTERIOR COLORS	Standard colors	S	S	S
	Feature colors	O	O	O*
	Custom colors	O	O	-
	* Pella ProLine 450 Series available in Poplar White, Putty, Hartford Green, Brick Red or Black only.			
HARDWARE	Champagne, White or Brown (interior)	S	S	S
	Bright Brass, Satin Nickel or Oil-Rubbed Bronze*	O	O	O
	Exterior handle matches EnduraClad exterior finish color	S	S	S
	Rocky Mountain® Hardware (solid bronze)	O	O	-
	* Oil-Rubbed Bronze is a living finish that will develop its own unique patina with use.			
LOCKING SYSTEMS	Multipoint locking system	S	S	-
	Single-point locking system	-	-	S
KEYLOCK/FOOTBOLT		S	S	O
PERMANENT GRILLES ¹	7/8", 1-1/4" or custom Integral Light Technology® grilles (wood roomside and EnduraClad protective finish or wood exterior with nonglare spacer between)	O	-	-
	3/4" aluminum grilles-between-the-glass ²	O	-	O
	¹ Grille patterns offered may vary per product. See your local Pella sales representative for availability. ² Appearance of exterior grille color may vary depending on the Low-E insulating glass selection. ³ Available with matching exterior only.			
REMOVABLE GRILLES ¹	3/4", 1-1/4", 2" or custom patterns (wood roomside only, no exterior)	O ²	-	O ³
	3/4" snap-in between-the-glass grilles (wood, White, Bright White or Linen White roomside and EnduraClad exterior finish)	-	O	-
	¹ Grille patterns offered may vary per product. See your local Pella sales representative for availability. ² Available in 1-1/4" pattern only. ³ Pella ProLine 450 Series products available in 3/4" grilles with Traditional pattern only.			
SCREENS*	InView™ screen	S	S	S
	Rolscreen® retractable screen	O	O	-
	Self-closing top-hung screen door	O	O	-
	Top-hung screen door	O	O	O
	* Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.			
BETWEEN-THE-GLASS WINDOW FASHIONS	Snap-in Slimshade® blinds (raise-and-lower or tilt-only)	-	O	-
	Snap-in raise-and-lower fabric shades*	-	O	-
	Snap-in decorative panels	-	O	-
	* Available with bottom-up or top-down functionality.			

(S) Standard (O) Optional (-) Not Available



PELLA® IMPERVIA® SLIDING PATIO DOORS

Superior durability, weather resistance, beauty and style.

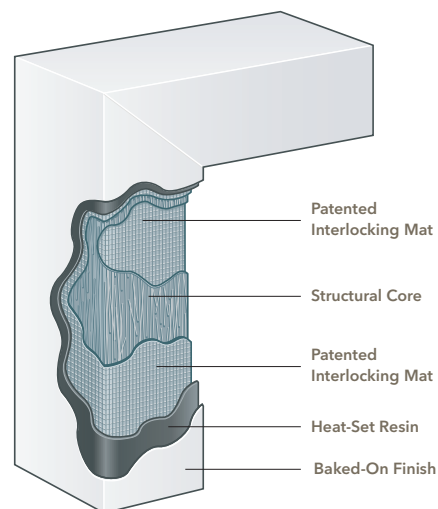
Pella Impervia patio doors are incredibly energy-efficient and low-maintenance. Made from a patented Duracast® fiberglass composite, these patio doors can take almost anything – including extreme weather and sea air. Pella Impervia. Just another way Pella gives you everything you expect from a patio door – and more.

- Duracast fiberglass composite is the strongest, most durable material available in patio doors.¹ It won't expand and warp in the summer or shrink and turn brittle during winter.
- Pella Impervia patio doors have the quality look of painted wood – and their low-maintenance powder-coat paint finish will look great for years.
- Choose from a variety of grilles-between-the-glass patterns, hardware finishes, sizes and colors – including a dual-color frame that's White on the interior and Tan or Brown on the exterior.
- The superior insulating properties of our Duracast material make Pella Impervia fiberglass patio doors highly energy-efficient. Choose optional foam-insulated frames to further improve energy efficiency in extreme climates.



¹ In testing performed in accordance with ASTM testing standards, Pella's Duracast fiberglass composite has displayed superior performance in strength, ability to withstand extreme heat and cold, and resistance to dents and scratches.

Duracast Fiberglass Composite



Powder-Coat Colors



White



Tan



Brown

Dual-color frames feature a White interior with a Tan or Brown exterior.

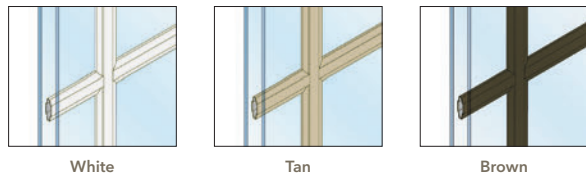


HARDWARE FINISHES

Hardware colors include White, Tan and Brown (standard) or Bright Brass, Satin Nickel, Oil-Rubbed Bronze, Antique Brass and Chrome (optional) finishes.

GRILLES-BETWEEN-THE-GLASS²

Pella® Impervia® products don't need painting – they feature a durable powder-coat paint finish.



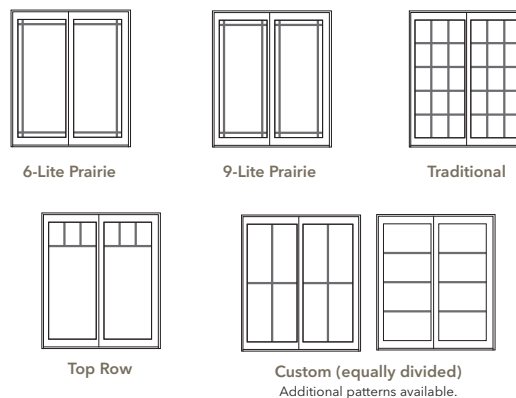
² Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

³ Grille patterns offered may vary per product. See specific product information for availability.



NOTE: Because of printing limitations, actual colors may vary from those shown.

GRILLE PATTERNS³

Pella offers an attractive variety of grille patterns for the look of divided light. Custom patterns are also available.



FEATURES AND OPTIONS

			Sliding Patio Doors
GLASS InsulShield® Glass Collection	Advanced Low-E insulating double-pane glass with argon*		O
	SunDefense™ Low-E insulating double-pane glass with argon*		O
GLASS Additional Energy-Efficient Options	Clear insulating glass		S
	NaturalSun Low-E insulating glass with argon*		O
	Obscure glass		O
	Tempered glass		S
	* Optional high-altitude Low-E insulating glass available with or without argon.		
FRAME COLORS Exterior/Interior	White		S
	Tan, Brown or dual-color (White interior with a Tan or Brown exterior)		O
HARDWARE FINISHES	White (on White products)		S
	Tan (on Tan products)		S
	Brown (on Brown products)		S
	Bright Brass, Satin Nickel or Oil-Rubbed Bronze		O
	Antique Brass or Chrome		O
FOOTBOLT	Holds door open about 3" for ventilation		S
GRILLES*	White 3/4" aluminum between-the-glass grilles (on White products)		O
	Tan 3/4" aluminum between-the-glass grilles (on Tan products)		O
	Brown 3/4" aluminum between-the-glass grilles (on Brown products)		O
	Dual-color (White interior with a Tan or Brown exterior)		O
	* Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.		
GRILLE PATTERNS*	6-Lite Prairie, 9-Lite Prairie, Traditional, Top Row, Special or Custom (equally divided)		O
	* Grille patterns offered may vary per product. See your local Pella sales representative for availability.		
SCREENS*	Flat screen		S
	InView™ screen		O
	* Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.		
WARRANTY	Limited Lifetime Warranty*		S
	* See written warranty for complete details, including specific labor and component warranty periods, at pella.com/warranty .		

(S) Standard (O) Optional (-) Not Available

PELLA® 350 SERIES SLIDING PATIO DOORS

Pella's most energy-efficient vinyl patio door with loads of premium features.

Everything you love about our vinyl just got better. Superior energy efficiency. More style choices. Stronger and more durable. Pella 350 Series is vinyl – evolved.



- Pella's exclusive energy-saving system – includes up to 18 insulating air chambers inside the vinyl frame (A) and InsulShield® Advanced Low-E triple-pane glass with argon (B). Optional foam-insulated door panels (C) are available to increase energy efficiency.
- Pella 350 Series windows with triple-pane glass are 54% - 83% more energy-efficient than single-pane windows.¹
- Pella exclusive! SmoothSeam™ interior welded corners are virtually invisible yet strong and durable.
- Pella's exclusive frame design with 61% more vinyl makes Pella 350 Series patio doors stronger and more durable than typical vinyl products.
- The choice of 2-, 3- or 4-panel doors with sidelights and transoms maximizes your natural light and view.
- Optional shades-, blinds- or grilles-between-the-glass (D) arrive permanently installed between the panes of insulating glass. They're protected from dust and damage so they'll look great for years to come.
- Optional HurricaneShield® impact-resistant glass with up to a Performance Grade (PG) 80 rating is available.²



Low-Maintenance Vinyl Frames



White



Almond



Brown

Dual-color frames feature a White interior with a Brown exterior.



¹ Improved window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2,000-square-foot existing single-story home when comparing a Pella 350 Series vinyl window with InsulShield Advanced Low-E triple-pane glass with argon to a single-pane wood or vinyl window. For details, see pella.com/methodology.

² Performance ratings may vary by product type and size.



A screen that disappears. Optional Rolscreen® retractable patio door screen³ rolls away and out of sight when you're not using it, allowing more sunlight to enter.



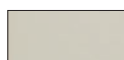
³ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

HARDWARE FINISHES

Hardware colors include White, Almond and Brown (standard) or Bright Brass, Satin Nickel and Oil-Rubbed Bronze (optional) finishes.



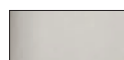
White



Almond

Brown
(exterior only)

Bright Brass



Satin Nickel



Oil-Rubbed Bronze



BETWEEN-THE-GLASS OPTIONS

Color-Matched Grilles⁴

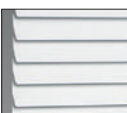
3/4" Contour



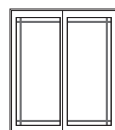
1" Contour

Linen-Colored
Cellular ShadesWhite exterior fabric
creates a uniform look
from the street.

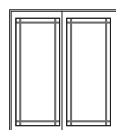
White Blinds

GRILLE PATTERNS⁵

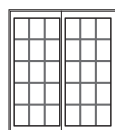
Pella offers an attractive variety of grille patterns for the look of divided light. Custom patterns are also available.



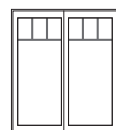
6-Lite Prairie



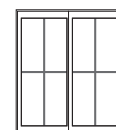
9-Lite Prairie



Traditional



Top Row

Custom
(equally divided)
Additional patterns available.

⁴ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection. ⁵ Grille patterns offered may vary per product. See your local Pella sales representative for availability.
NOTE: Because of printing limitations, actual colors may vary from those shown.

FEATURES AND OPTIONS

Sliding Patio Doors

GLASS		
GLASS Additional Energy-Efficient Options	Advanced Low-E insulating glass with argon ¹	O
	Advanced Low-E insulating triple-pane glass with argon ¹	O
	SunDefense™ Low-E insulating glass with argon ¹	O
	Advanced Low-E insulating glass	S
	Bronze-tinted Advanced Low-E insulating glass with argon ¹	O
	Gray Low-E insulating glass with argon ¹	O
	HurricaneShield® products with impact-resistant glass	O
	Low-E insulating glass with blinds- or shades-between-the-glass	O
	NaturalSun Low-E insulating glass with argon ^{1,2}	O
	Obscure insulating glass ²	O
	Sound Transmission Class 3mm/5mm combination	O
	Tempered glass	S
¹ Optional high-altitude Low-E insulating glass is available with or without argon on most products. ² Available with triple-pane glass.		
FRAME COLORS	White	S
	Almond or dual-color (White interior with Brown exterior)	O
HARDWARE	Multipoint locking system and keylock	S
HARDWARE FINISHES	White, Almond or Brown ¹ (color-matched to frame, interior or exterior)	S
	Bright Brass ² , Satin Nickel ² or Oil-Rubbed Bronze ²	O
¹ Available on exterior sliding patio doors only. ² Available on interior only.		
GRILLES	3/4" or 1" aluminum grilles-between-the-glass*	O
* Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.		
BETWEEN-THE-GLASS OPTIONS	Cordless Linen-colored cellular shades or White blinds	O*
* Only available in select standard sizes.		
GRILLE PATTERNS*	6-Lite Prairie, 9-Lite Prairie, Traditional, Top Row or Custom (equally divided)	O
* Grille patterns offered may vary per product. See your local Pella sales representative for availability.		
SCREENS* (Color-Matched Frames)	Heavy-duty sliding screen (color-matched to exterior frames)	S
	Rolscreen® retractable screen	O
* Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.		
SIZES	Standard sizes	S*
	Custom sizes in 1/8" increments	O*
* Blinds- and shades-between-the-glass only available in select standard sizes.		
WARRANTY	Limited Lifetime Warranty*	S
	* See written warranty for complete details, including specific labor and component warranty periods, at pella.com/warranty .	

(S) Standard

(O) Optional

ENCOMPASS BY PELLA® SLIDING PATIO DOORS

Quality craftsmanship for long-lasting performance.

Encompass by Pella vinyl sliding patio doors give you everything you're looking for and more – you get the pride of owning products backed by Pella, plus satisfaction for a lifetime.

- Metal-reinforced, interlocking door panels (A) help eliminate warping, sagging or bowing vinyl.
- High-performing insulating glass construction (B) – Pella removes the Low-E coating around the glass edge to greatly reduce the possibility of seal failure.
- Multichambered (C), fully welded door panels reduce sound transmission and heat loss – helping to create a quieter, more comfortable home.
- High-quality vinyl frames resist yellowing and stay looking great for years. No more painting!
- Optional White blinds-between-the-glass (D) stay protected from dust and damage and will look great for years.



- Encompass by Pella products offer the energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.¹

¹ Some Pella® products may not meet ENERGY STAR guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

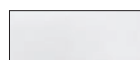


Easy-to-operate levers raise, lower and tilt the blinds-between-the-glass.

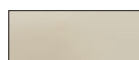


HARDWARE FINISHES

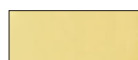
Hardware colors include White and Almond (standard) or Bright Brass, Satin Nickel and Oil-Rubbed Bronze (optional) finishes.



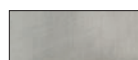
White



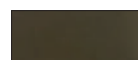
Almond



Bright Brass



Satin Nickel



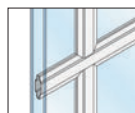
Oil-Rubbed Bronze

BETWEEN-THE-GLASS OPTIONS²

White Grilles

5/8" Flat³

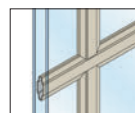
3/4" Contour

1" Contour⁴

Almond Grilles

5/8" Flat³

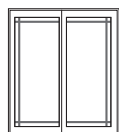
3/4" Contour

1" Contour⁴

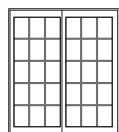
White Blinds-Between-the-Glass

GRILLE PATTERNS⁵

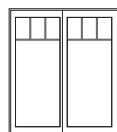
Choose from an attractive variety of grilles-between-the-glass patterns.

6-Lite Prairie³

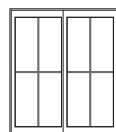
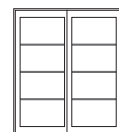
9-Lite Prairie



Traditional




Top Row

Custom (equally divided)
Additional patterns available.

² Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

³ Available in West Region only. ⁴ Available in East Region only.

⁵ Grille patterns offered may vary per product. See your local Pella sales representative for availability.

 East Region

 West Region



FEATURES AND OPTIONS

Sliding Patio Doors		
GLASS InsulShield® Glass Collection	Advanced Low-E insulating glass with argon ¹	O ²
	SunDefense™ Low-E insulating glass with argon ¹	O ²
	Advanced Low-E insulating glass	O ²
GLASS Additional Energy-Efficient Options	Bronze-tinted Advanced Low-E insulating glass with argon ¹	O ²
	Clear insulating glass	S
	Obscure insulating glass (with clear or Advanced Low-E insulating glass)	O ²
	Tempered glass (available with all insulating glass options)	S
¹ Also available without argon. Optional high-altitude Low-E insulating glass is available in the West Region with or without argon in most products. Please see your local Pella sales representative for more information. ² Not available with blinds-between-the-glass.		
FRAME COLORS	White	S
	Almond	O
HARDWARE	White or Almond (color-matched to frame)	S
	Bright Brass, Satin Nickel or Oil-Rubbed Bronze interior handle	O
BETWEEN-THE-GLASS OPTIONS ¹	5/8" Flat grilles (West Region only), 3/4" Contour grilles or 1" Contour grilles (East Region only)	O ²
	White blinds	O ³
	¹ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection. ² Not available with blinds-between-the-glass. ³ Only available on 71" x 80" doors in the East Region and 72" x 80" doors in the West Region.	
GRILLE PATTERNS*	6-Lite Prairie (West Region only)	O
	9-Lite Prairie, Traditional, Top Row or Custom (equally divided)	O
	* Grille patterns offered may vary per product. See your local Pella sales representative for availability.	
COLOR-MATCHED SCREEN ¹ FRAMES	Standard sliding screen	S
	Heavy-duty sliding screen	O ²
¹ Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets. ² Available on select patio doors.		
WARRANTY	Limited Lifetime Warranty*	S
	* See written warranty for complete details, including specific labor and component warranty periods, at pella.com/warranty .	

(S) Standard (O) Optional

PATIO DOOR SOLUTIONS FROM PELLA

Quality and innovation that let you focus on life beyond the door.







A commitment to care for our world.

When we're making our energy-efficient windows and doors – and even when we're not – Pella is protecting our environment in communities across the country through forest stewardship, pollution prevention, waste management and other important green initiatives. Not only because it's good for business. But because it's the right thing to do. And, frankly, it's just part of the way we've always done things at Pella. When you choose Pella® windows and doors, you're making an environmentally responsible purchase you can feel good about.

Want to learn more about Pella windows and doors? Call us at 866-209-4260 or visit pella.com.



Always read the Pella warranties before purchasing or installing Pella products. See written warranties for complete details, including specific labor and component warranty periods, at pella.com/warranty.



Pella Corporation is a proud volunteer partner in the U.S. Environmental Protection Agency and the Department of Energy's ENERGY STAR® program to promote the use of high-efficiency products.

Find more Pella literature on your iPad® device:



Connect with Pella:

